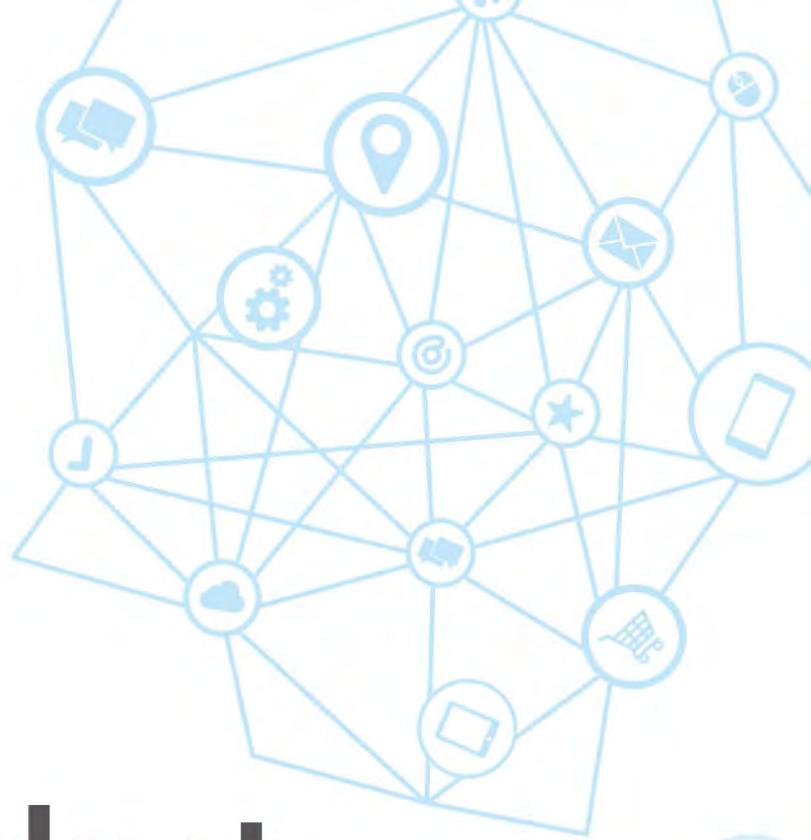




物联工场  
IOTWORKSHOP



# Product Brochure

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[www.iotworkshop.com](http://www.iotworkshop.com)





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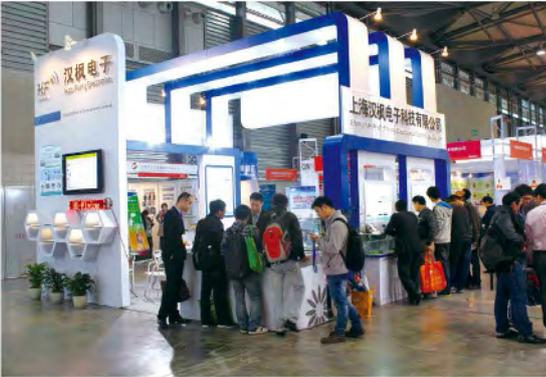
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## Company Introduction

IOTWORKSHOP is a brand about industrial control product line registered by Shanghai High-Flying Electronics Technology Co.,Ltd. We found in Dec.2009 and is a high-tech enterprises specialized in wireless communication domain and designs,develops,manufacture,markets and sells high quality,robust embedded Wi-Fi modules, and provide total IOT soluion to the customer.

IOTWORKSHOP has whole independent technology platform among chip, networking module, networking device, application software, cloud service and station application. We are the most cost-performance, whole industry intelligent hardware provider in China. IOTWORKSHOP aims to become a connector to let the traditional hardware manufacturer and IOT service provider or opertor join together. We have experienced development and support team to help you familiar with our products and to speed your development period.



## IOTWORKSHOP Development

### Total Headcount: 73

- Shanghai: Headquarters/R&D Center (60)
- Shenzhen: Sales/FAE(10)
- Beijing: Sales(1)
- USA: Sales(1)
- Thailand: Sales(1)

### Industrial IOT Solutions

- Firmware customized, cloud server supported.
- Server and E-Port platform customized, interface free.
- More cooperation cloud serve vendors.
- IOTWORKSHOP cloud control platform.

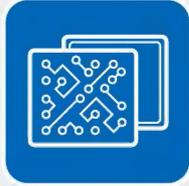
### Product Shipment: >600K/Month

- IOT Industry(smart home, smart city, environment monitor).
- Industrial Control(PV inverter, smart power station, automobile charging pile,networking ).
- Automatical Management(networking sensor, networking IO controller, numerically-controlled machine tool).
- Consumer Elecnics(toy control, POS machine, electronic scale )..

### More Than 800 Customers

- More than 300 customers are under mass production.
- Others are under design and test .

# Main Products



## Network Module

Industrial Ethernet, Wi-Fi, GPRS  
Zigbee, BT, NB-IOT, E-port.



**Application Area:** Embedded system, System integrated,  
Complete sets of equipment manufacturers solution

**Application Area:** Industrial control, Environment monitoring,  
Rail transit, Access control security etc



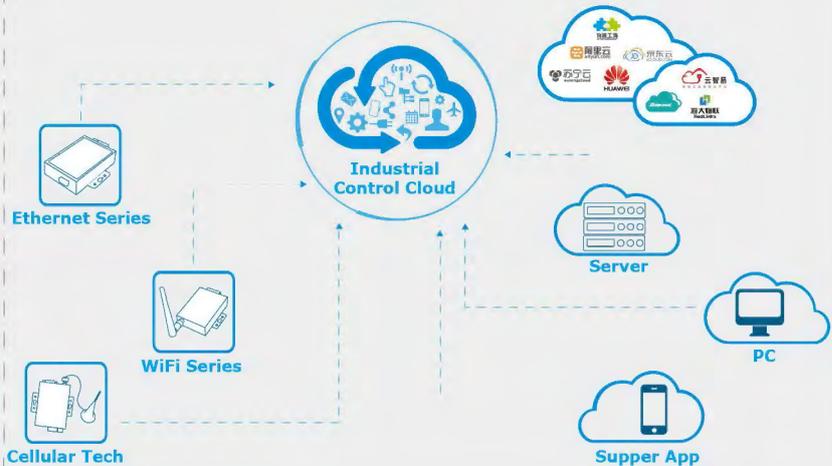
## Network Device

Serial server, Multiple serial server,  
Industrial switch



## Industrial Control Cloud Service

Cloud user management,  
Cloud device management,  
Cloud communication management,  
Network tunnel,  
Value-added services





# Industrial Network Device Road Map

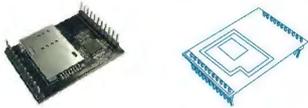


Industrial Switch (non-management) (95 Series)



Network switches and Non-network switches with more interfaces are under test.

GPRS/NB-IOT serial cellular modules (G/N Series)



GPRS/4G/NB-IOT serial cellular server (21/24/26 Series)



Serial port+WiFi+Ethernet module (Wport Series)



Serial to WiFi server (22 Series)



Serial to Ethernet server (51 Series)



Serial to Ethernet module (Eport Series)



IOT WORKSHOP  
Patent Copyright Certificate



Patent



Patent



Patent



Patent



Patent



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Patent



Patent



Copyright



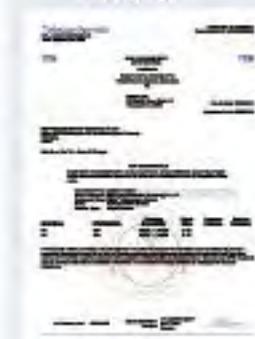
Copyright



Copyright



Copyright



FCC Certificate



TELEC Certificate



RoHS Certificate



CE Certificate

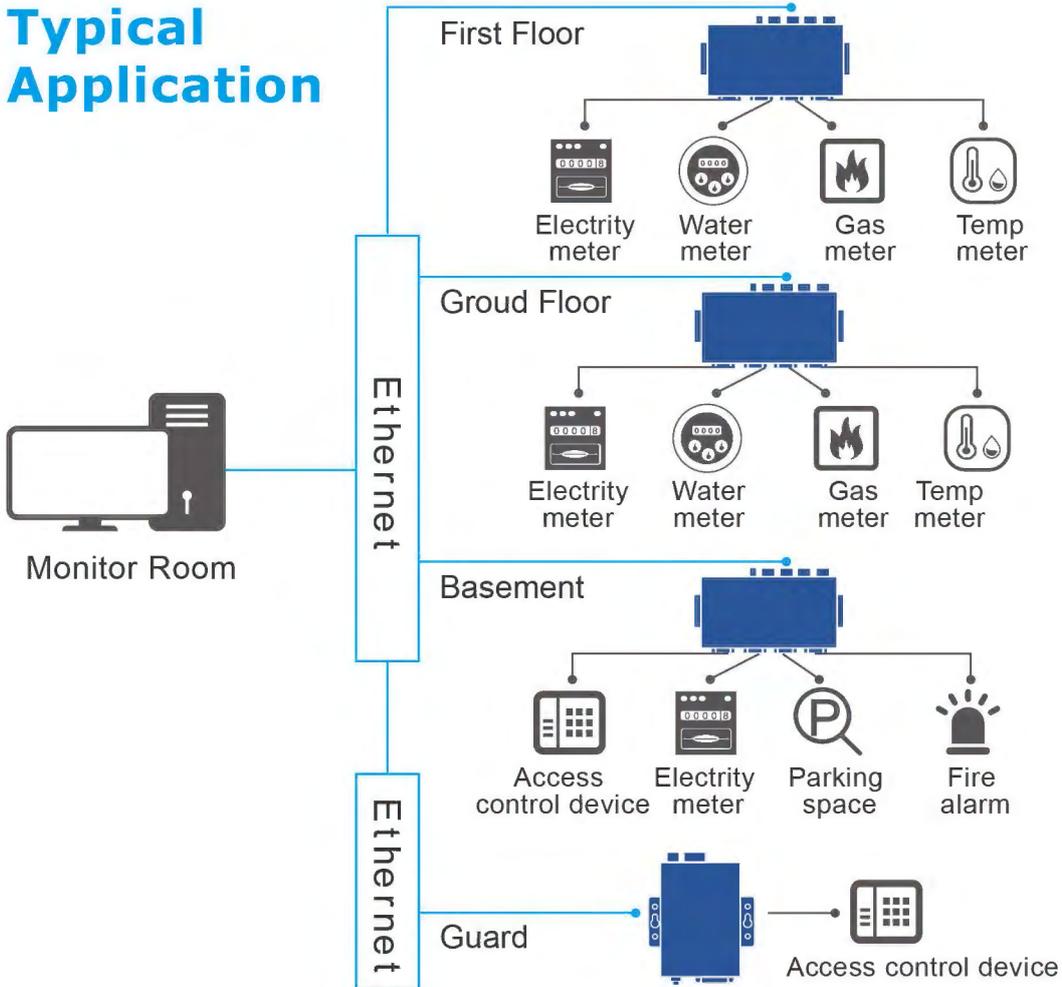


# Ethernet Series

Products contain E-port,serial networking module, serial server multiple,serial server



# Typical Application



## Eport-E10



### Product Property

Tiny volume: suitable to demand for high integrated case  
 Integrated network adapter: convenient and reliable  
 Serial port: one 3.3V TTL  
 Ethernet port: one RJ45  
 Power: 3.3VDC

## Eport-E30



### Product Property

Modular design: Integrated network adapter  
 Serial port: one 3.3V TTL  
 Ethernet port: 4Pin\*2.54mm pin type  
 Power: 3.3~5VDC

## HF5111B



### Product Property

Serial port: one RS232/RS485/RS422 combination  
 Ethernet port: one RJ45  
 Power: 5~36VDC/9~60VDC  
 Hardware protection design

## HF5142B



### Product Property

Serial port: four RS232/RS485/RS422 combinations  
 Ethernet port: two RJ45  
 Power: 5~36VDC/9~60VDC  
 Hardware protection design

## HF51G4B



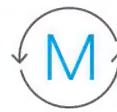
### Product Property

Serial port: 16 RS232/RS485/RS422 combinations  
 16 independent IP address: modified IP related to each serial port  
 Ethernet port: four RJ45  
 Power: 110~260VAC  
 Hardware protection design

## Product Features



Work Temperature: -40~85°C  
 Work Humidity: 5~95%RH



Support Modbus



Support Various Network Protocols



Build-in Customized Webpage



Support SDK



Flexible Operation



Hardware Protection Design





## Ethernet Series Pro Edition

Products contain Eport, serial network module, serial server, multiple serial server



## Powerful Resource, Convenient Development

### Strong Hardware Resource:

Processor: MIPS32 4KE series  
Operation System: Linux system(OpenWRT)  
SDRAM: 32MB  
Flash: 16MB

### Rich Software Resource:

More than 3000 software packages, including network, audio, video, code development and Linux system management etc. Users can conveniently customize a special function firmware by a easy command.

### Professional ODM Design Experience:

Based on powerful hardware resource and rich software resource, IOTWORKSHOP can response quickly to users' customized demands. Professional R&D team has years experience about bottom layer, application layer, APP and cloud service.

### Provide SDK And Community Support:

IOTWORKSHOP provides SDK from serial port to Ethernet application. It is convenient to configure serial port, network parameter, and its rich definition can achieve rapid application development. Besides, it also offer strong support called 'IOT Community Forum' to extend all kinds of application and find and solve various problems immediately.

## Eport Pro-EP10



### Product Property

Tiny volume: suitable to demand for high integrated case  
 Integrated network adapter: convenient and reliable  
 Serial port: one 3.3V TTL  
 Ethernet port: RJ45 itself  
 Power: 3.3VDC

## Eport Pro-EP20



### Product Property

Modular design: Integrated network adapter  
 Integrated network adapter: convenient and reliable  
 Serial port: one 3.3V TTL  
 Ethernet port: one RJ45  
 Power: 3.3VDC

## HF5111A



### Product Property

Serial port: three RS232/RS485/RS422 combinations  
 Ethernet port: one RJ45  
 Power: 5~36VDC/9~60VDC  
 Hardware protection design

## HF5142A



### Product Property

serial port: four RS232/RS485/RS422 combinations  
 Four independent IP address: modified IP related to each serial port  
 Ethernet port: two RJ45  
 Power: 5~36VDC/9~60VDC  
 Hardware protection design

## Product Features



Embedded Linux System(OpenWrt)



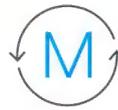
Support Various Network Protocols



Support SDK



Hardware Protection Design



Support Modbus



Build-in Customized Webpage



Flexible Operation





Product	Eport-E10	Eport-E30	Eport Pro-EP10	Eport Pro-EP20
				
<b>Ethernet Interface</b>				
Interface Type	one RJ45 with LED	Pin Header	one RJ45 with LED	
Standard	10/100 Base-T Auto-Negotiation	10/100 Base-T Auto-Negotiation (4pin TX/RX)	10/100 Base-T Auto-Negotiation	10/100 Base-T Auto-Negotiation
Protection	2KV electromagnetism isolation			
Network Adapter	Integrated			
Network Protocol	IP,TCP,UDP,DHCP,DNS,HTTP Server/Client,ARP,BOOTP,AutoIP,ICMP,Web socket,Telnet,FTP,TFTP,uPNP,NTP,Modbus TCP			
Security Protocol (data tunnel)	AES- 128Bit, DES3, SSL/TLS v1.2			
SNMP V1/V2/V3	nonsupport		support (SDK)	
IPV6	nonsupport		support (SDK)	
<b>Serial Interface</b>				
Serial Number	one			
Standard	3.3V TTL			
Baud Rate	2400~460800bps			
Protection	\			
Data Bit	5,6,7,8		8	
Stop Bit	1,2		1	
Parity Bit	None, Even, Odd, (Space, Mark)		None, Even, Odd	
Flow Control	No flow control,hardware RTS/CTS,software Xon/Xoff		No flow control,software Xon/Xoff	
<b>Network Tech Parameter</b>				
Work Mode	TCP Server、TCP Client、UDP、HTTP、Telnetd			
IP Acquire Method	DHCP or Static IP, AutoIP			
DNS	Support			
Simple Transparent Transmission	Support			
HTTP	Support			
Modbus	Support			
Webpage	Standard or Customized			
Malfunction Alarm	Syslog/SMTP		Syslog/SMTP/SNMP trap	
Configure Method	Webpage,Cli,XML,Telnet,IOTManager			
Customized Registered Package				
Customized Heartbeat Package				
<b>Special Function</b>				
IOT Service	Support			
Virtual Data Tunnel	Support			
Virtual Serial Port	Windows XP/Vista/7/8/10(32bit\64bit)、Win Server 2003/2008/2012			
Firmware Update	Webpage,IOTManager,IOTService			
Parameter Import Export	Support			
SDK Supplied	Support			
<b>Mechanical Property</b>				
Protection Level	\			
Size(mm)	33*18.6*15	45*32*8	33*18.6*15	50*23*11
<b>Environment Parameter</b>				
Work Temp	-45~85℃		-25~70℃	
Storage Environment	-45~85℃, 5~95%RH (no condensation)			
<b>Power Parameter</b>				
Input Voltage	3.3VDC			
Interface Type	RJ45	2.54mm pin type	RJ45	2.54mm pin type
Protection	\			
Work Current	~100mA		~200mA	
Power Consumption	<400mW		<700mW	
<b>Other</b>				
Certification	3C/FCC/CE/RoHS			

Product	HF5111A	HF5111B	HF5142	HF51G4
<b>Ethernet Interface</b>				
Interface Type	one RJ45		two RJ45	four RJ45
Standard	10/100 Base-T Auto-Negotiation			
Protection	Static: 8KV contact discharge, 15KV air discharge			
Network Adapter	Integrated			
Network Protocol	IP,TCP,UDP,DHCP,DNS,HTTP Server/Client,ARP,BOOTP,AutoIP,ICMP,Web socket,Telnet,FTP,TFTP,uPNP,NTP,Modbus TCP			
Security Protocol (data tunnel)	AES- 128Bit, DES3, SSL/TLS v1.2			
SNMP V1/V2/V3	support (SDK)	nonsupport		
IPV6	support (SDK)	nonsupport		
<b>Serial Interface</b>				
Serial Number	1 (RS232/485/422)		4 (RS232/485/422)	16 (RS232/485/422)
Standard	RS232:DB9 pin type RS485/RS422: 5.08mm bliding post			
Baud Rate	2400~460800bps			
Protection	Static: 8KV contact discharge, 15KV air discharge, surge: different 2KV, common 4KV			
Data Bit	8	5,6,7,8		
Stop Bit	1	1,2		
Parity Bit	None, Even, Odd	None, Even, Odd, Space, Mark		
Flow Control	No flow control,software Xon/Xoff	No flow control,hardware RTS/CTS,software Xon/Xoff		
<b>Network Tech Parameter</b>				
Work Mode	TCP Server、TCP Client、UDP、HTTP、Telnetd			
IP Acquire Method	DHCP or Static IP, AutoIP			
DNS	Support			
Simple Transparent Transmission	Support			
HTTP	Support			
Modbus	Support			
Webpage	Standard or Customized			
Malfunction Alarm	Syslog/SMTP/SNMP trap	Syslog/SMTP		
Configure Method	Webpage,Cli,XML,Telnet,IOTManager			
Customized Registered Package	Support			
Customized Heartbeat Package	Support			
<b>Special Function</b>				
IOT Service	Support			
Virtual Data Tunnel	Support			
Virtual Serial Port	Windows XP/Vista/7/8/10(32bit/64bit)、Win Server 2003/2008/2012			
Firmware Update	Webpage,IOTManager,IOTService			
Parameter Import	Support			
Export	Support			
SDK Supplied	Support			
<b>Mechanical Property</b>				
Protection Level	IP-30			
Size(mm)	95*65*25	90*200*25	480*180*45	
<b>Environment Parameter</b>				
Work Temp	-25~70℃	-45~85℃		
Storage Environment	-45 ~ 85°C, 5 ~ 95% RH (no condensation)			
<b>Power Parameter</b>				
Input Voltage	5~36VDC/9~50VDC			110~260VAC
Interface Type	5.5*2.1mm socket and 5.08 binding post			International three hole socket
Protection	inversely connect			adapter isolated
Work Current	~200mA	~100mA	~600mA	~1A
Power Consumption	<700mW	<400mW	<4W	<10W
<b>Other</b>				
Certification	3C/FCC/CE/RoHS			

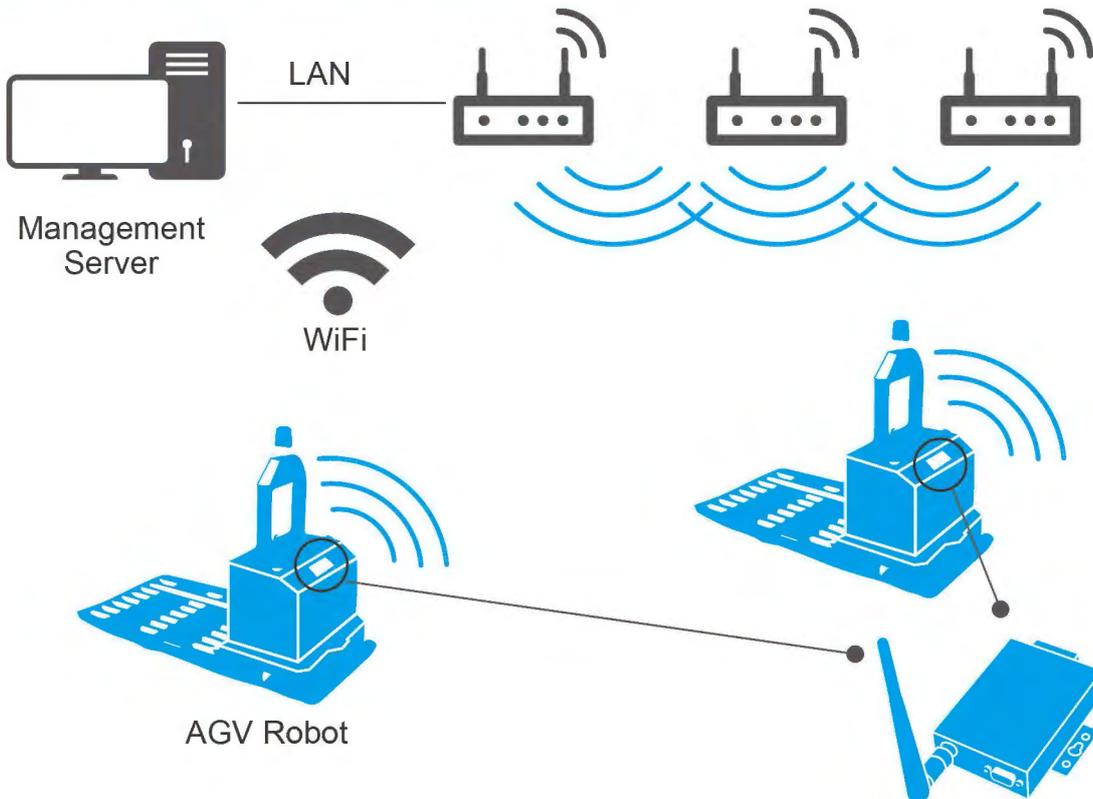


# WiFi Series

Products contain WiFi module, serial to WiFi server, multiple serial to WiFi server



# WiFi Typical Application



## Wport-W10



### Product Property

SMT Package: easily integrated  
 Serial port: one 3.3V TTL  
 Ethernet port: 4Pin\*2.0mm stamp hole  
 WiFi: IEEE802.11 b/g/n standard  
 Antenna: external I-PEX connector  
 Power: 3.3VDC

## Wport-W20



### Product Property

Modular design: double row needle  
 Serial port: two 3.3V TTL  
 Ethernet port: two 4Pin\*2.54mm pin type  
 WiFi: IEEE802.11 b/g/n standard  
 Antenna: external I-PEX connector  
 Power: 3.3VDC

## HF2211



### Product Property

Serial port: three RS232/RS485/RS422 combinations  
 Ethernet port: one 10/100 Base-T MDI/MDIX automatic interface  
 WiFi: IEEE802.11 b/g/n standard  
 Antenna: External RP-SMA stick antenna/sucker antenna  
 Power: 5~36VDC/9~60VDC  
 Hardware protection design

## HF2221



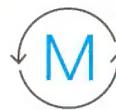
### Product Property

Serial port: two RS232/RS485/RS422 combinations  
 Ethernet port: two 10/100 Base-T MDI/MDIX automatic interface  
 WiFi: IEEE802.11 b/g/n standard  
 One IP with two Sockets: Each port which can be modified related to one serial port  
 Antenna: External RP-SMA stick antenna/sucker antenna  
 Power: 5~36VDC/9~60VDC  
 Hardware protection design

## Product Features



Work Temperature: -40~85°C  
 Work Humidity: 5~95%RH



Support Modbus



Support Various Network Protocols



Build-in Customized Webpage



Support SDK



Flexible Operation



Hardware Protection Design





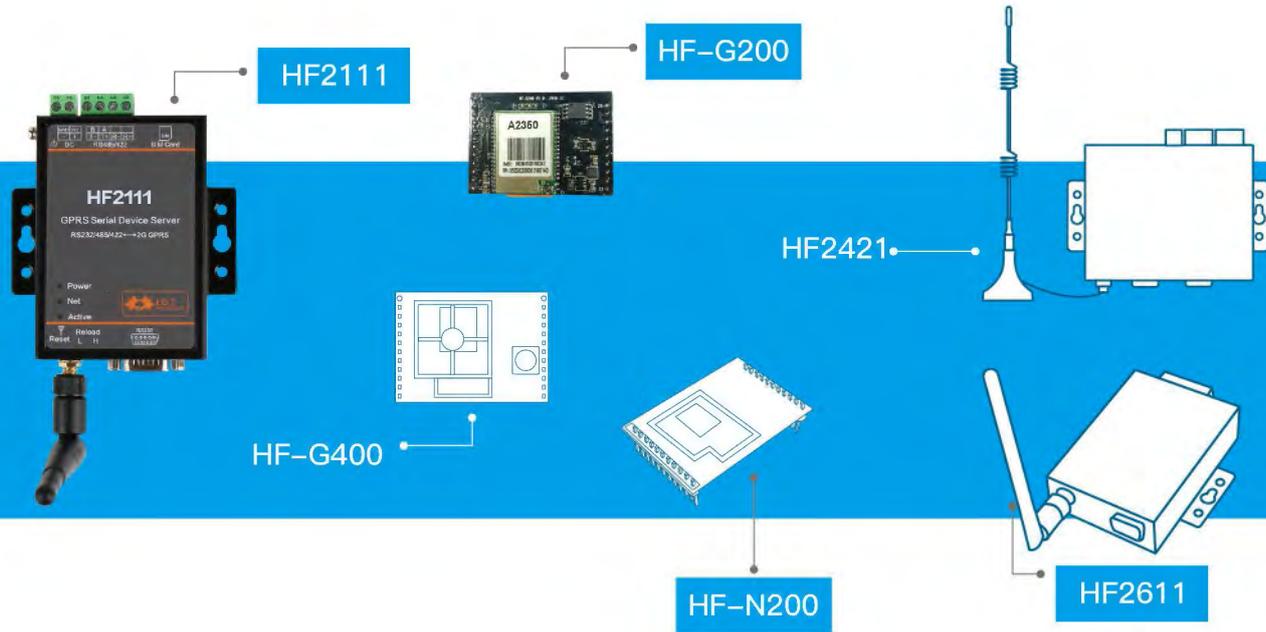
Product	Wport-W10	Wport-W20	HF2211	HF2221
<b>Ethernet Interface</b>				
Interface Type	stamp hole SMT	Pin type	RJ45	two type
Standard	10/100 Base-T Auto-Negotiation(8 pin TX/RX)		10/100 Base-T Auto-Negotiation	
Protection	1.5KV electromagnetic isolation		Static: 8KV contact discharge, 15KV air discharge	
Network Adapter	non-integrated		integrated	
Network Protocol	IP,TCP,UDP,DHCP,DNS,HTTP Server/Client,ARP,BOOTP,AutoIP,ICMP,Telnet,uPNP,NTP,Modbus TCP			
Security Protocol (data tunnel)	AES- 128Bit, DES3, SSL/TLS v1.2			
SNMP V1/V2/V3	nonsupport			
IPV6	nonsupport			
<b>Serial Interface</b>				
Serial Number	one	two	one (RS232/485/422)	two (RS232/485/422)
Standard	3.3V TTL		RS232:DB9 pin type RS485/RS422: 5.08mm bliding post	
Baud Rate	2400~230400bps			
Protection	\		Static: 8KV contact discharge, 15KV air discharge, surge: different 2KV, common 4KV	
Data Bit	5,6,7,8		8	
Stop Bit	1,2			
Parity Bit	None, Even, Odd, Space, Mark			
Flow Control	No flow control,hardware RTS/CTS,software Xon/Xoff			
<b>WiFi Interface Parameter</b>				
Standard	802.11 b/g/n			
Network Mode	STA/AP/STA+AP			
Maxium Connections	Max. 32 STA			
Transmit Power	802.11b: +20 dBm (Max.) 802.11g: +18 dBm (Max.) 802.11n: +15 dBm (Max.)			
Receive Sensitivity	802.11b: -89 dBm (@11Mbps, CCK) 802.11g: -81dBm (@54Mbps, OFDM) 802.11n: -71dBm (@HT20, MCS7)			
Encrytion	WPAPSK、WPA2PSK、WEP			
Antenna	External IPEX connector		SMA(male)	
Frequency Band	2.412GHz-2.484GHz			
<b>Network Tech Parameter</b>				
Work Mode	TCP Server、TCP Client、UDP, HTTP, Telnetd			
IP Acquire Method	DHCP or Static IP, AutoIP			
DNS	Support			
Simple Transparent Transmission	Support			
HTTP	Support			
Modbus	Support			
Webpage	Standard or Customized			
Malfunction Alarm	Syslog/SMTP			
Configure Method	Webpage,Cli,XML,Telnet,IOTManager			
Customized Registered Package	Support			
Customized Heartbeat Package	Support			
<b>Industrial Control Cloud</b>				
IOT Service	Support			
Virtual Data Tunnel	Support			

产品	Wport-W10	Wport-W20	HF2211	HF2221
				
<b>Special Function</b>				
Virtual Serial Port	Windows XP/Vista/7/8/10(32bit\64bit)、Win Server 2003/2008/2012			
Firmware Update	Webpage,IOTManager,IOTService			
Parameter Import Export	Support			
SDK Supplied	Reserved			
<b>Mechanical Property</b>				
Protection Level	\		IP-30	
Size(mm)	45*32*8		95*65*25	108*146*25
<b>Environment Parameter</b>				
Work Temp	-45~85℃			
Storage Environment	-45 ~ 85℃, 5 ~ 95% RH (no condensation)			
<b>Power Parameter</b>				
Input Voltage	3.3VDC		5~36VDC/9~50VDC	
Interface Type	2.54mm pin type		5.5*2.1mm socket and 5.08 binding post	
Protection	\		inversely connect	
Work Current	~200mA		~300mA	
Power Consumption	<500mW		<700W	
<b>Other</b>				
Certification	3C/FCC/CE/TELEC/SRRC/RoHS			

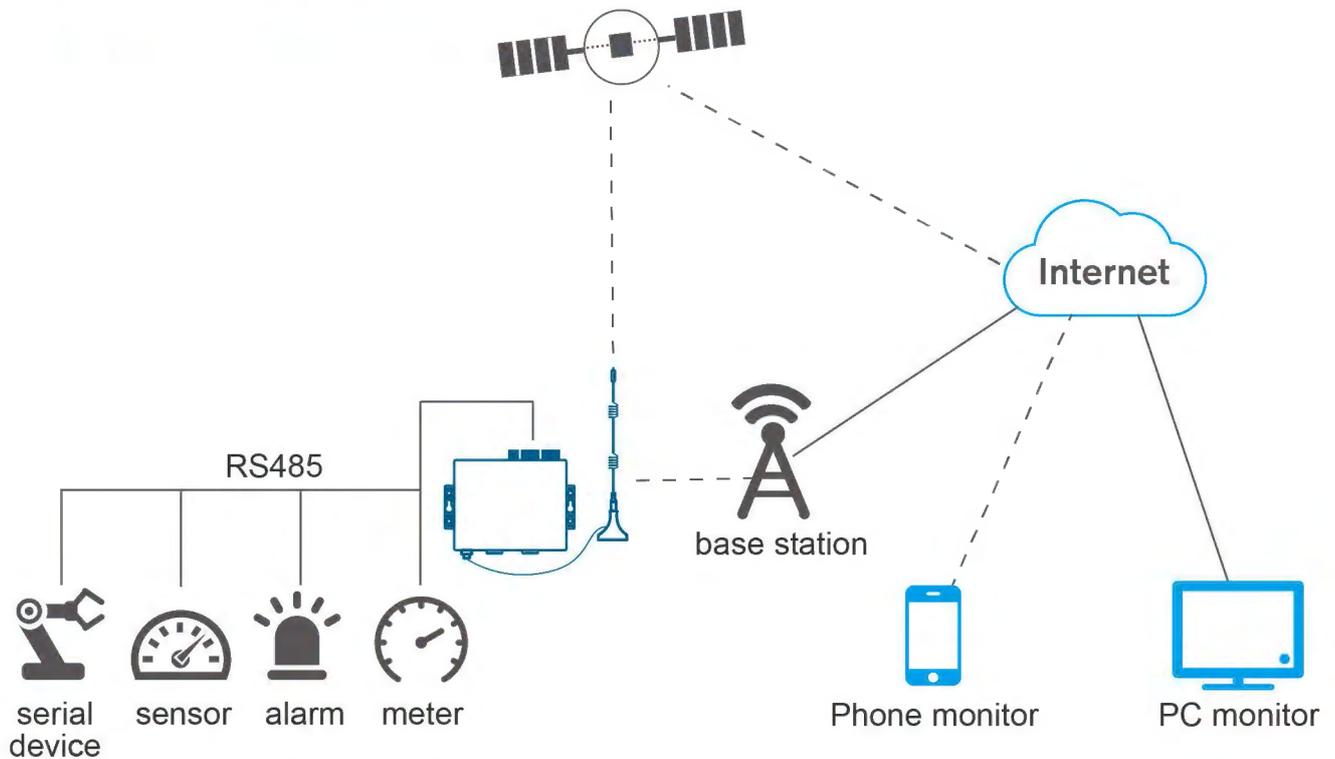


## Cellular Series

Products contain GPRS module, 4G module, NB-IOT module, serial to GPRS server, multiple serial to 4G server, NB-IOT serial server



## Typical Application



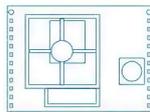
## HF-G200



### Product Property

Modular design: double pin type, convenient  
 Serial port: one 3.3V TTL  
 Wireless standard: GSM/GPRS  
 Frequency band: 850/900/1800/1900MHz  
 Socket: three sockets for data transmission  
 Power: 5~18VDC  
 Lanuch time(2S), GPRS registered time(15~30S)

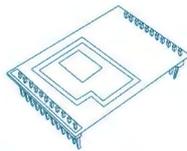
## HF-G400



### Product Property

Modular design: Mini-PCIE  
 Serial port: one 3.3V TTL  
 Performance: WiFi and two Ethernet ports  
 Socket: five sockets for data transmission  
 Power: 5VDC  
 Lanuch time(10S), GPRS registered time(20~30S)

## HF-N200



### Product Property

Modular design: double pin type, convenient  
 Serial port: one 3.3V TTL  
 Socket: two sockets for data transmission  
 Power: 5VDC

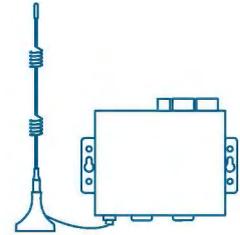
## HF2111



### Product Property

Wireless standard: GSM/GPRS  
 Socket: three sockets for data transmission  
 Support LBS basement location  
 Power: 5~36VDC/9~60VDC  
 Lanuch time(2S), GPRS registered time(15~30S)  
 Hardware protect design

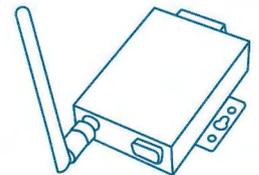
## HF2421



### Product Property

Serial port: two RS232/RS485/RS422 combinations  
 Ethernet port: two 10/100 Base-T MDI/MDIX  
 automatical interface  
 WiFi: IEEE802.11 b/g/n stardard  
 I/O: DI(2), AI(2), DO(2)  
 Socket: five sockets for data transmission  
 Power: 5~36VDC/9~60VDC

## HF2611



### Product Property

Serial port: one 3.3V TTL  
 Socket: two sockets for data transmission  
 Power: 3.3~18VDC  
 (battery supply only in low-power mode)

## Product Features



Work Temperature: -40~85℃  
 Work Humidity: 5~95%RH



Support Modbus



Support Various Network Protocols



Support Message Configure Parameter



Support SDK



Flexible Operation



Hardware Protection Design





Product	HF-G200 	HF2111 
<b>Serial Interface</b>		
Serial Number	1(RS232/485/422)	1(RS232/485/422)
Standard	3.3V TTL	RS232:DB9 pin type RS485/RS422: 5.08mm binding post
Baud Rate	2400~460800bps	
Protection	\	Static: 8KV contact discharge, 15KV air discharge, surge: different 2KV, common 4KV
Data Bit	5,6,7,8	
Stop Bit	1,2	
Parity Bit	None, Even, Odd, Space, Mark	
Flow Control	No flow control,hardware RTS/CTS,software Xon/Xoff	
<b>Cellular Parameter</b>		
Standard	GSM/GPRS	
Frequency Band	850/ 900/1800/1900MHz	
Protocol	TCP/UDP	
Maximum Connections	3	
Transmit Power	GSM850/GSM900: Class 4(2W) DCS1800/PCS1900: Class 1(1W)	
Antenna	SMA(Female, 50Ω)	
SIM Card	1.8V/3V	
Multi-Slot Class	GPRS Class 12	
Terminal Device Class	Class B	
Coding Method	CS1, CS2, CS3, CS4	
<b>Network Tech Parameter</b>		
Work Mode	TCP Client UDP Unicast	
IP Acquire Method	AutoIP	
DNS	Support	
Simple Transparent Transmission	Support	
HTTP	non-support	
Modbus	Support	
Webpage	Standard or Customized	
Malfunction Alarm	Syslog/SMTP/SMS	
Configure Method	AT, IOTSerialTool	
Customized Registered Package	Support	
Customized Heartbeat Package	Support	
<b>Industrial Control Cloud</b>		
IOT Service	non-support	
Virtual Data Tunnel	non-support	
<b>Special Function</b>		
Virtual Serial Port	\	
Firmware Update	serial port, IOTSerialTool	
Parameter Import Export	non-support	
SDK Supplied	Support	
<b>Mechanical Property</b>		
Protection Level	\	IP-30
Size(mm)	45*32*8	95*65*25
<b>Environment Parameter</b>		
Work Temp	-45~85℃	
Storage Environment	-45 ~ 85°C, 5 ~ 95% RH (no condensation)	
<b>Power Parameter</b>		
Input Voltage	5~18VDC	5~36VDC/9~50VDC
Interface Type	2.54mm pin type	5.5*2.1mm socket and 5.08binding post
Protection	inversely connect	adapter isolated
Work Current	~400mA	
Power Consumption	<2mW	
<b>Other</b>		
Certification	3C/FCC/CE/TELEC/SRRC/RoHS	

HF-G400

HF-N200

HF2421

HF2611

Under Testing...

# Industrial Switch Non-management



## Under Testing Products



We are developing and testing other types.  
Please browse our webpage to focus on our new products.



## Non-management POE Switch

Type	HF9505-4PFE1FE	HF9506-4PGE2GF	HF9510-8PGE2GC
Standard	IEEE 802.3i IEEE 802.3u IEEE 802.3x		IEEE 802.3j IEEE 802.3u IEEE 802.3ab IEEE 802.3z
<b>Port</b>			
Number	5	6	8
10/100Base-T(X)Port,RJ45	4P+1		\
10/100/1000Base-T(X)Port		4P	8P
1000Base-FX Fiber Optic		\	
1000Base-X Fiber Optic		\	
1000Base-X Port, SFP	\		2
100/1000Base-XPort, SFP		\	
<b>Gigabit Optical Multiplexing Port</b>			
Distance	Twisted Paired(CAT5/CAT5e)	multimode fiber: 850nm,2KM 1310nm, 2KM	SMF:1310nm, 20/40/60KM
POE		IEEE 802.3af: support 15.4W	IEEE 802.3at: support 30W
POE Pin		1, 2: V-; 3, 6: V+	
<b>Exchange Attribute</b>			
Forward Speed	0.8Mpps	7.4Mpps	1.9Mpps
Switch Delay		<5us	
Transmit Method		Storage and Transfer	
Backplane Bandwidth		2.0G	
Buffer		1Mbits	
MAC Address Table	2K	8K	
<b>Indicator Light</b>			
Power		PWR	
RJ45		Link/ACT	
Fiber	\	Link/ACT	
<b>Power</b>			
Input Voltage		12~48VDC	
Interface Type		5Pin 3.81mm binding post	
<b>Installation</b>			
DIN Rail		yes	
Wall-mounted		yes	
Desktop		yes	
<b>Mechanical Property</b>			
Protection		IP-40	
Size(mm)	30*115*90	30*136*90	55*165*128
<b>Work Temperature</b>			
-10~60℃		\	
-40~70℃		\	
-40~85℃		yes	
<b>Protection</b>			
Power Overload		yes	
Power Inverse		yes	
Power Redundancy		yes	
Serial Isolation		yes	
<b>Standard</b>			
EMI		FCC CFR47 Part 15 CISPR(EN55022) class A	
EMS			
EN61000-4-2(ESD),Leve 4		±8KV (contact) ±15KV (air)	
EN61000-4-3(RS),Leve 3		10V/m (80MHz-2GHz)	
EN61000-4-4(EFT),Leve 4		Power Port: ±4KV Data Port: ±2KV	
EN61000-4-5(Surge),Leve 4		Power Port: ±2KV/DM,±4KV/CM Data Port: ±2KV	
EN61000-4-6(CS),Leve 3		3V (10KHz-150KHz) 10V (150KHz-80MHz)	
EN61000-4-16(CMC),Leve 5		30V (cont.) , 300V (1s)	
<b>Mechanical Standard</b>			
strike		IEC 60068-2-27	
free-fall		IEC 60068-2-32	
vibration		IEC 60068-2-6	
certification		3C\CE\FCC\RoHS	

# Software Series

## Software Introduction

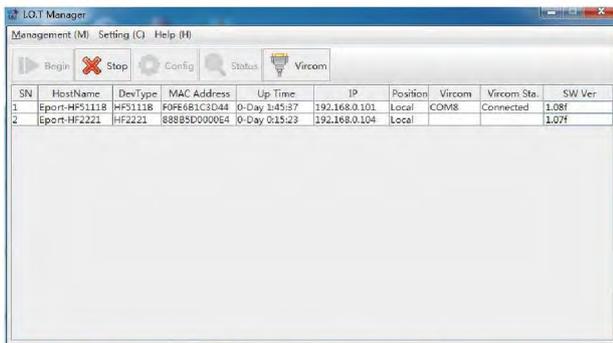
**IOT Management Software:** Search IOTWORKSHOP devices, check devices status, configure network parameter, configure serial parameter, configure transfer protocol, configure security protocol and virtual serial management.

**IOT Service Software:** Internet version of IOT management. It is able to search and review the devices on the Internet and to configure its parameter.

**Virtual Serial Function:** Create, modify and delete virtual serial function. Build a TCP/UDP connection between PC and IOTWORKSHOP devices, and the devices become virtual COM of computers. The third-party application can communicate, achieve remote control and data transmission.

**IOT Serial Port Tool:** Check IOTWORKSHOP GPRS products' working status and configure parameter.

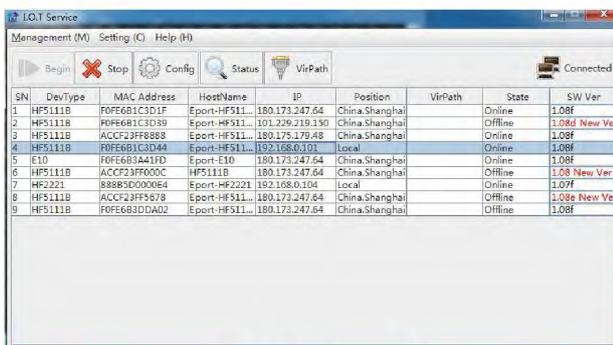
## Software Interface



IOT Management Tool



Virtual COM



IOT Service Tool



IOT Serial Tool

## Software Download

Visit website [www.iotworkshop.com](http://www.iotworkshop.com)>>Support>>Download Center>>Application



# Industrial Control Cloud Introduction

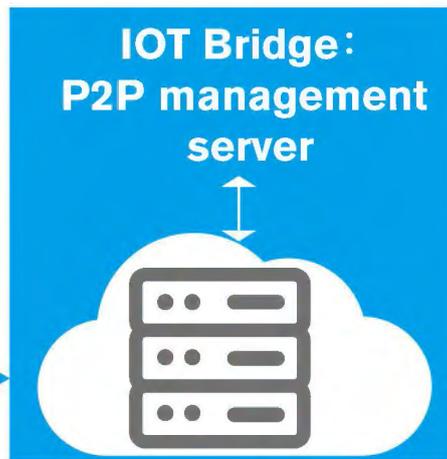
**Industrial control cloud** combine years experience with Internet of Thing(IOT) and it is a cloud server system which is specialized in industrial control field. It concentrates on solving the drawback that only using 'DDNS' or 'Port Mapping' to control remote devices in case of using traditional industrial control server.

In order to control remote industrial devices, Industrial control cloud adopts P2P technology to achieve LAN NAT Traversal. Besides, by virtual serial port and virtual network tunnel technology, it can build the data connection between managed devices and remote devices.

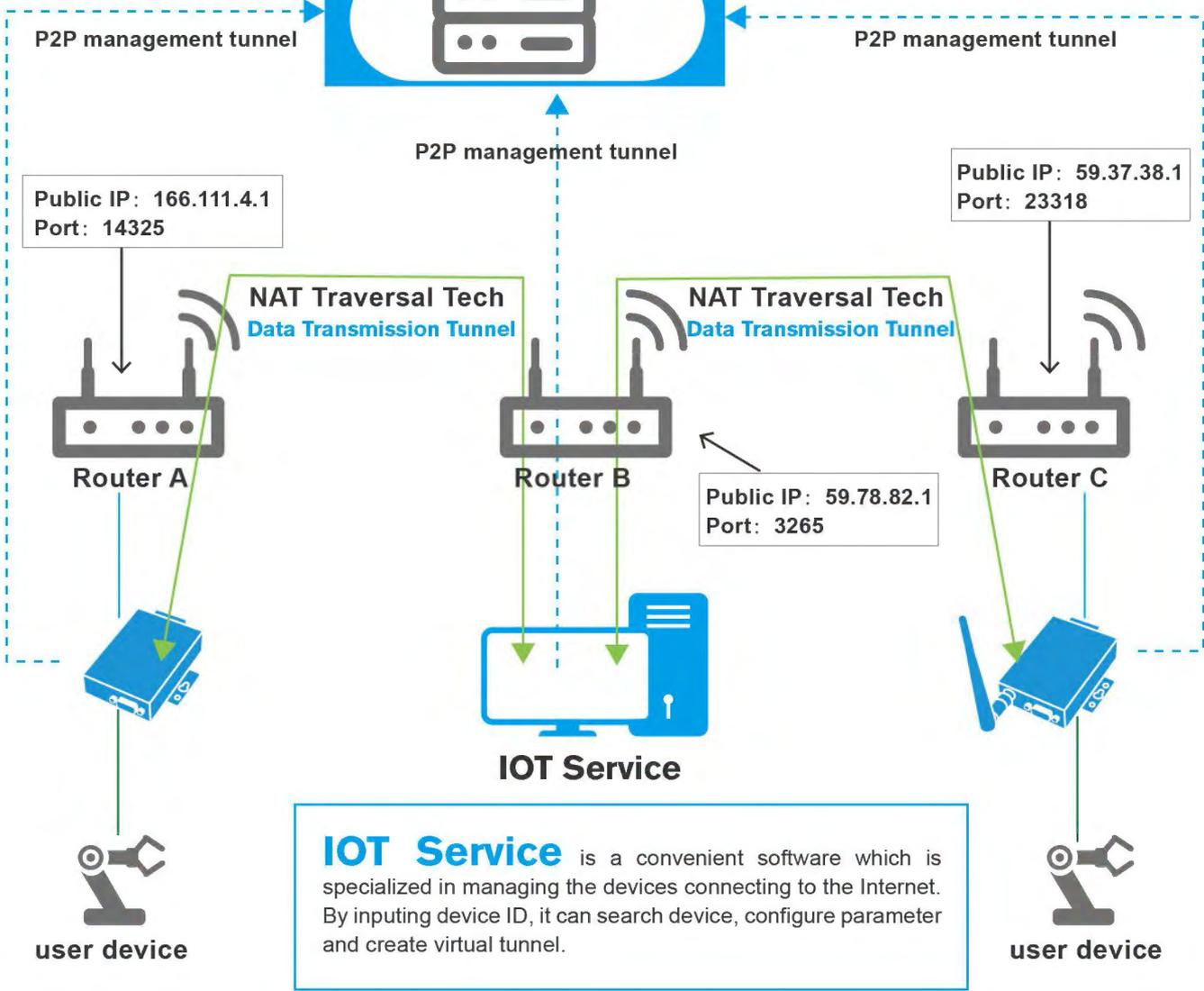
## Features

- ▶ **Account/Device Management:** Log in IOT Bridge by Web browser, and it can search IOT serial server status and configure alarm e-mail of device.
- ▶ **Configure Tunnel Management:** Serial servers connected to the Internet can actively build P2P connection with IOT Bridge. IOT Service software can configure, modify the parameter of serial server by P2P tunnel which called configuration tunnel.
- ▶ **Data Transmission Tunnel:** After NAT Traversal between two IOT device in two different network, the third-party software in the PC can connect directly with serial server(transparent transmission tunnel). If IOT Service opens virtual function, thus the software can connect with user device directly by virtual com(called virtual tunnel).
- ▶ **Firmware Update:** IOTWORKSHOP will upload the up-to-date firmware to IOTBridge regularly. IOTService will regularly search if there has new firmware in devices with user's userid. If reminds of new firmware, customer can decide to update or not.
- ▶ **Abnormal Alarm/E-mail Remind:** Any abnormal situation happens, IOTService will remind user failure situation by send/receive e-mail address filled in IOT Bridge.
- ▶ **Data Transmission Encryption:** P2P configuring tunnel is a safe encrypted transmission method. NAT data transmission tunnel can be set if encrypted transmission. IOTWorkshop serial server can be configured with encryption method.

# Cloud Topology



**IOT Bridge** calculate P2P analysing server + device search Web server. The function is to manage all the devices' network status and to provide customers with state search and request for account registration.



**IOT Service** is a convenient software which is specialized in managing the devices connecting to the Internet. By inputting device ID, it can search device, configure parameter and create virtual tunnel.

## Scenario

1. Virtual Tunnel: TCP/UDP after NAT Traversal can be recognized as a COM. Third-party can communicate with user devices with virtual com, which called virtual tunnel.
2. Transparent Transmission Tunnel: When TCP/UDP is experienced with NAT Traversal, IOTService will create a Socket port number. Third-party software can communicate with this Socket directly , which called virtual tunnel.



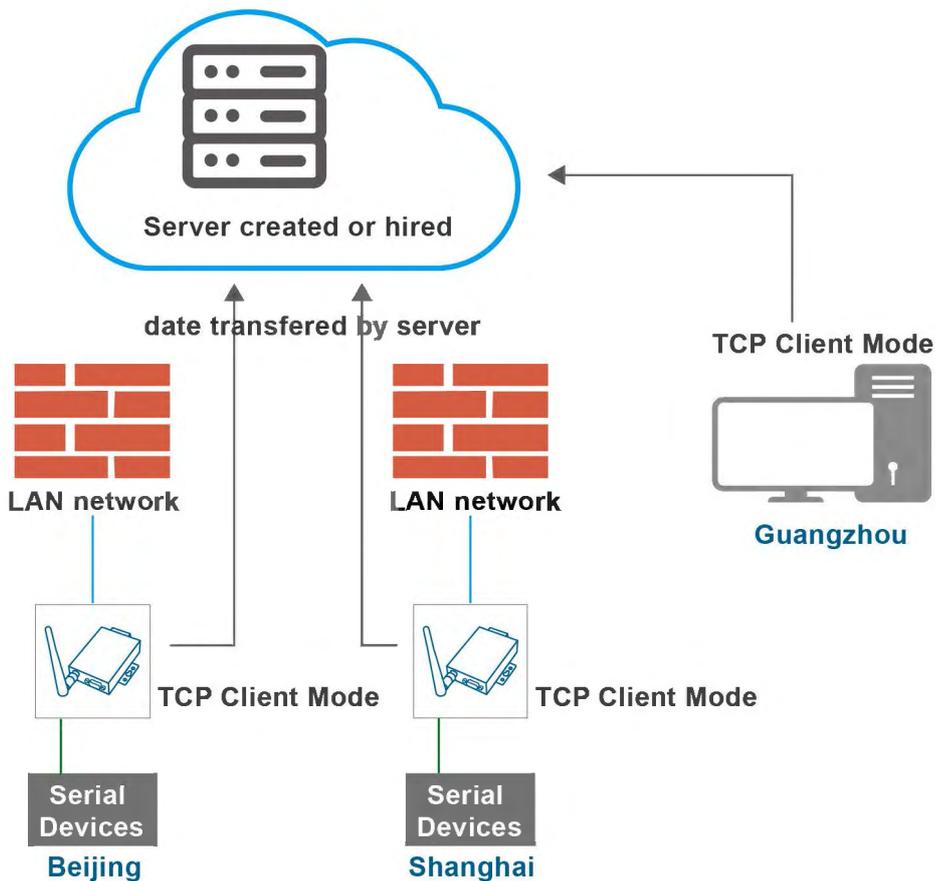
## Traditional Method (1)

### Advantages

- 1.No need to consider network situation, device can connect to the server everywhere.
- 2.Check its status anytime.
- 3.Actively push alarm information about abnormal devices.

### Disadvantages

- 1.Data can only transfer by server, which has bad effect on transmission security.
- 2.Massive data transmission and multiple clients visit will contribute network bandwidth congestion.
- 3.It is expensive to create server or hire a server, and its following maintenance cost is huge.
- 4.With increasingly users, date storage will increase as well.



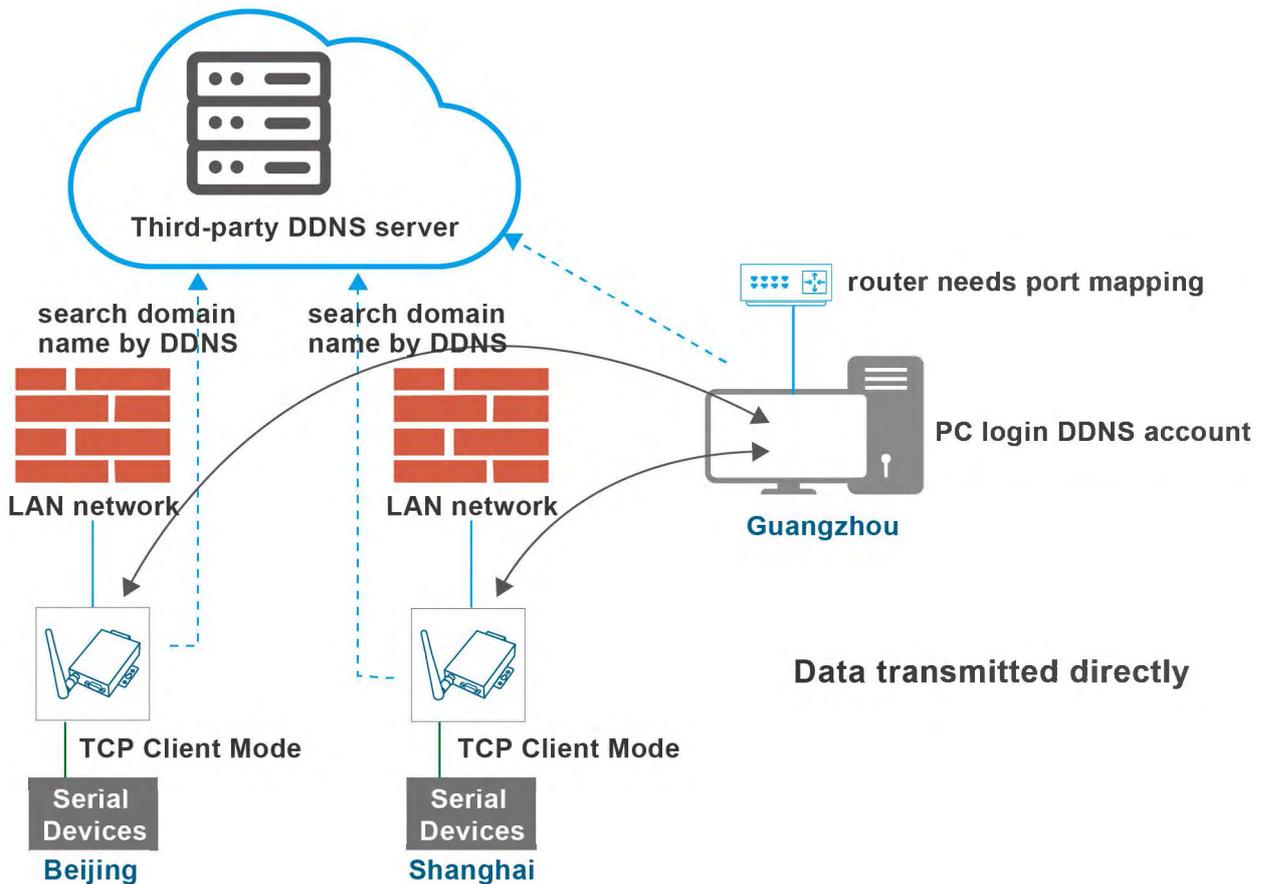
## Traditional Method (2)

### Advantages

- 1.Data is safer because data is directly transmitted to PC.
- 2.PC is able to used to achieve device monitoring function with low cost in installation and maintenance.

### Disadvantages

- 1.Device works as TCP Client and PC is TCP Server. Even though inverse is ok, it is unpractical for real operation.
- 2.TCP Server side must register and should keep DDNS account alive anytime.
- 3.Need port mapping at TCP Server side in the router. But some routers don't provide authority.
- 4.Generally use DDNS server from third-party company. Paid version is reliable and stable, but it has various editions for a proper choice.
- 5.Limited to third-party company, once DDNS has some problems, it cannot be fixed immediately.
- 6.Cannot provide alarm when device is offline or broken.



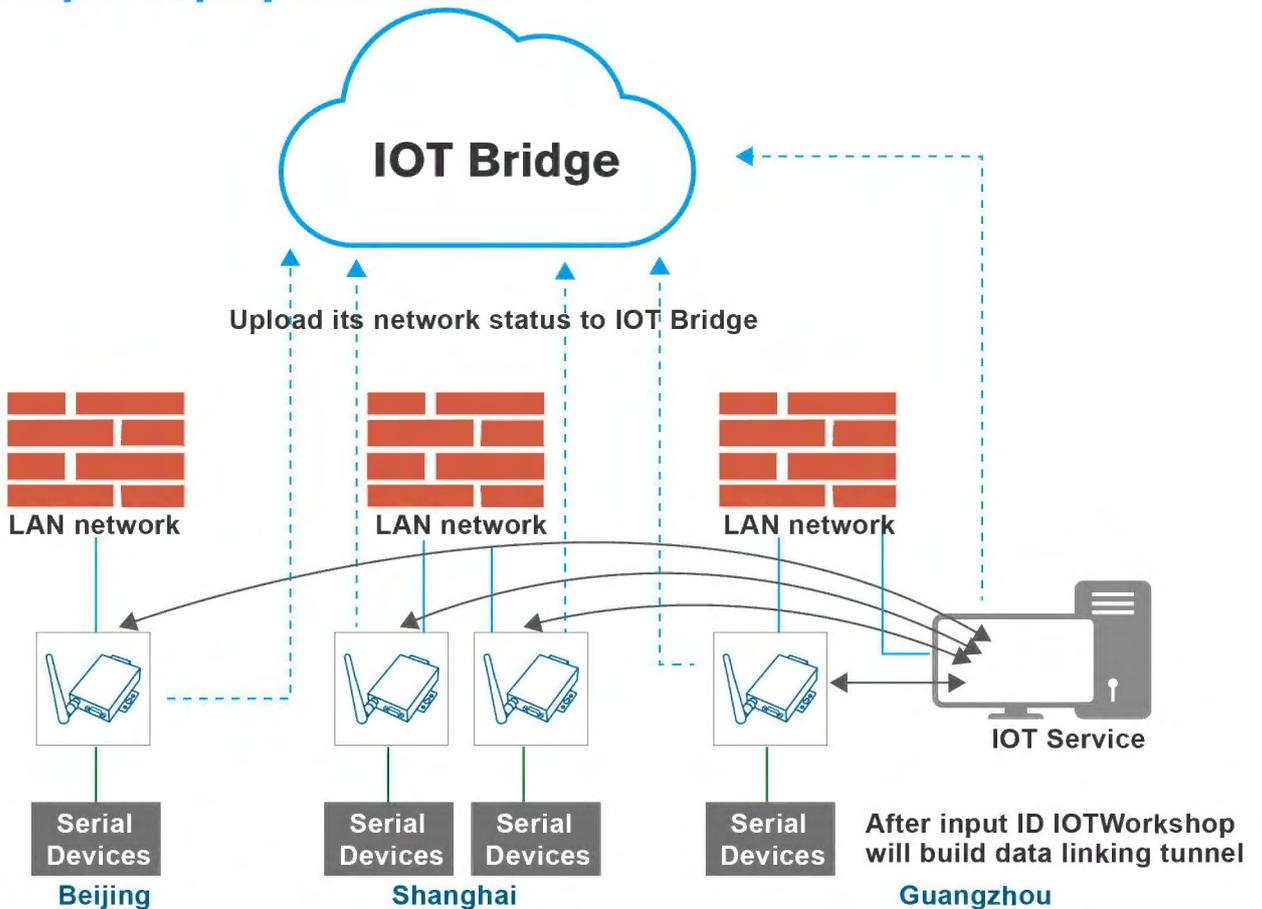


# Industrial Control Cloud Advantages

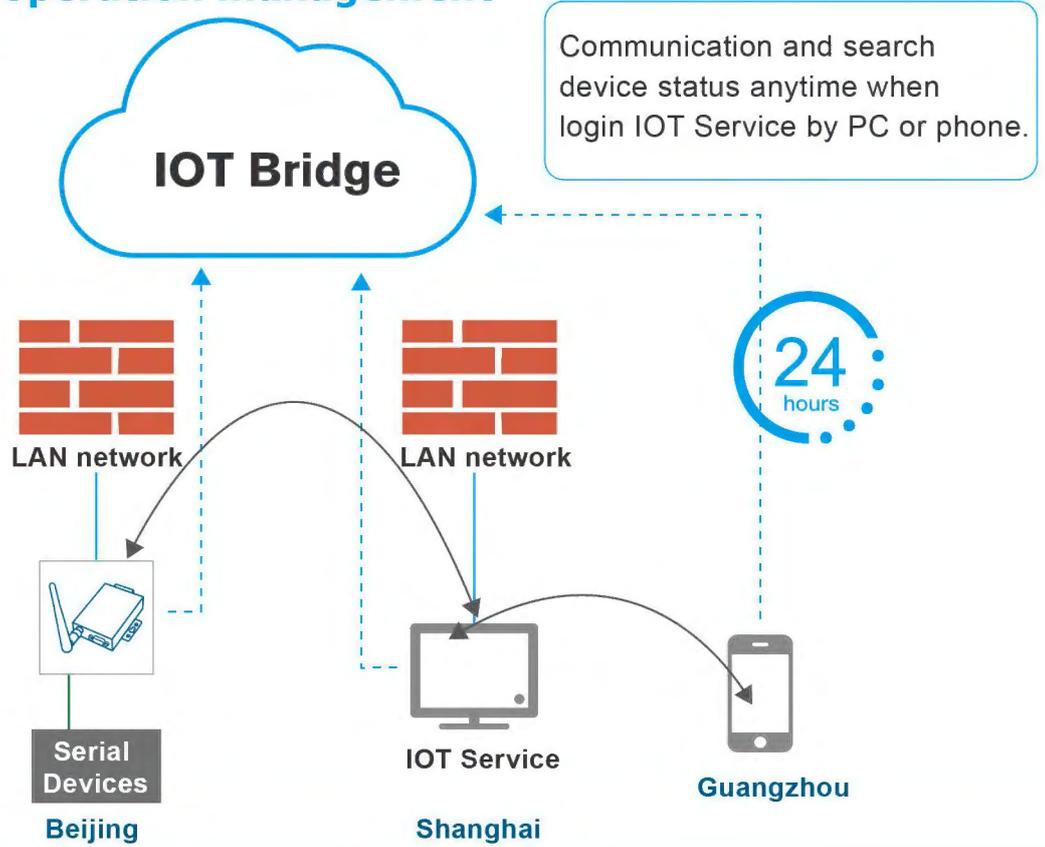
Means the string and pattern stand for



## 1 Advantage Simple Deployment

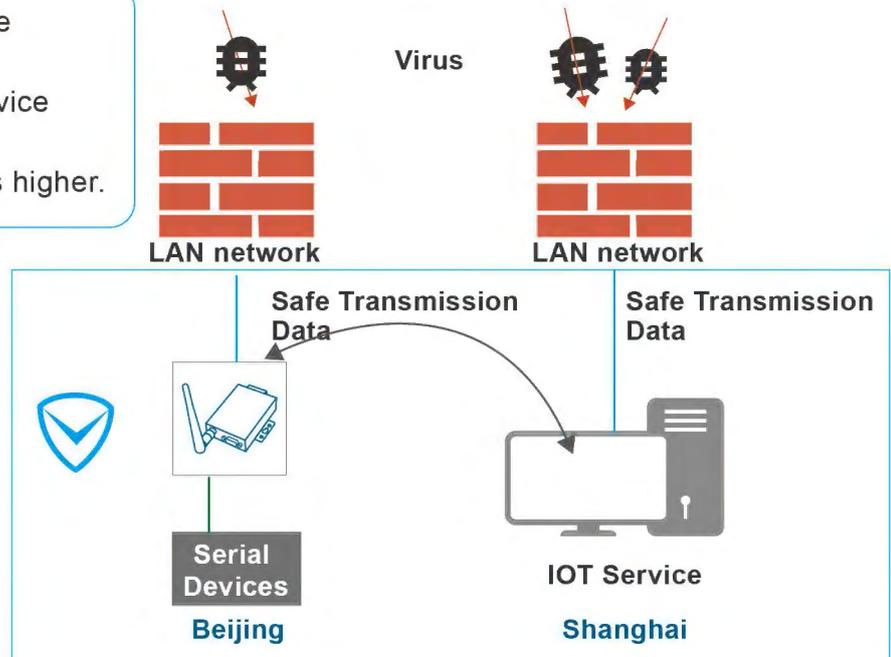


## 2. Advantage Convenient operation management



## 3. Advantage Safe System

Device are working under enterprise firewall aswell as IOT Service.  
Data is transmitted directly from device to IOT Service.  
As a result, data network security is higher.

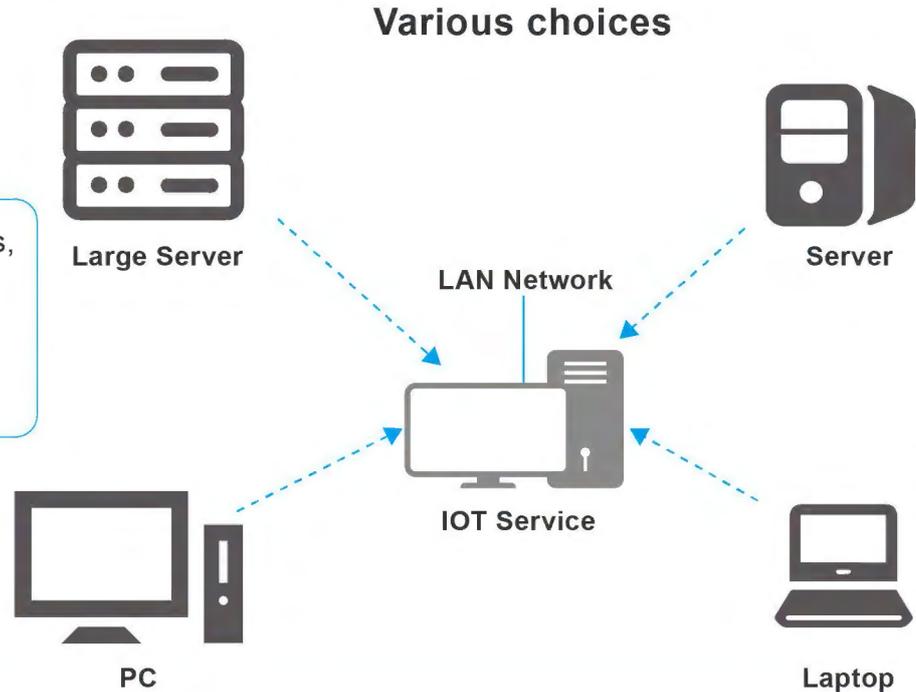




## 4. Advantage

### Low cost of setuo and maintenance

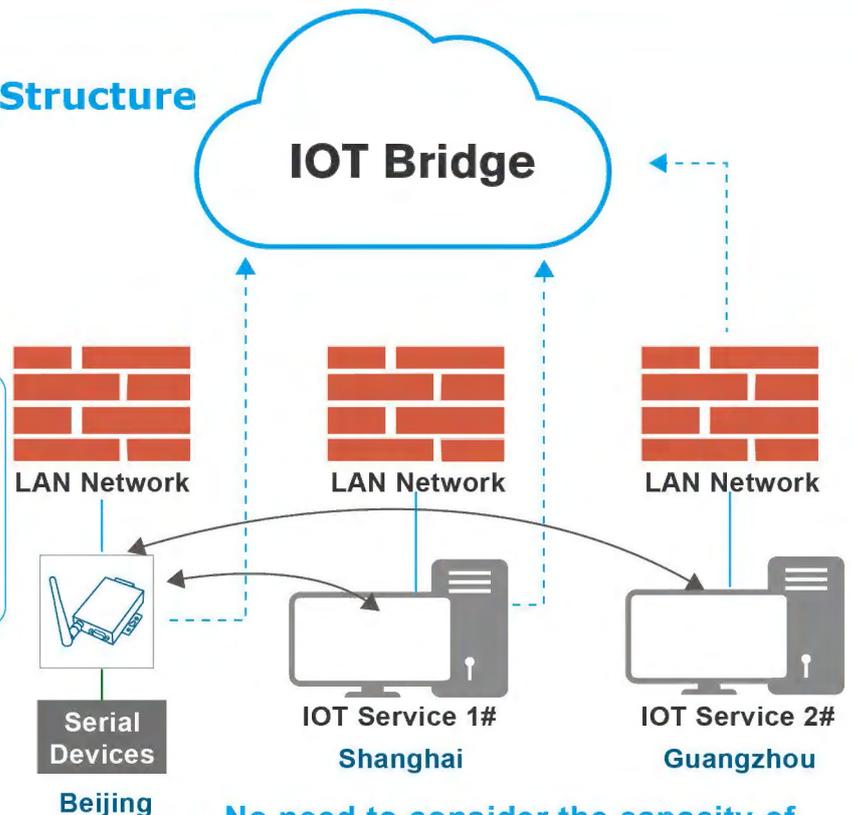
IOT Service has various choices, Comman PC can complete monitoring function with low cost of setup and maintenance afterwards.



## 5. Advantage

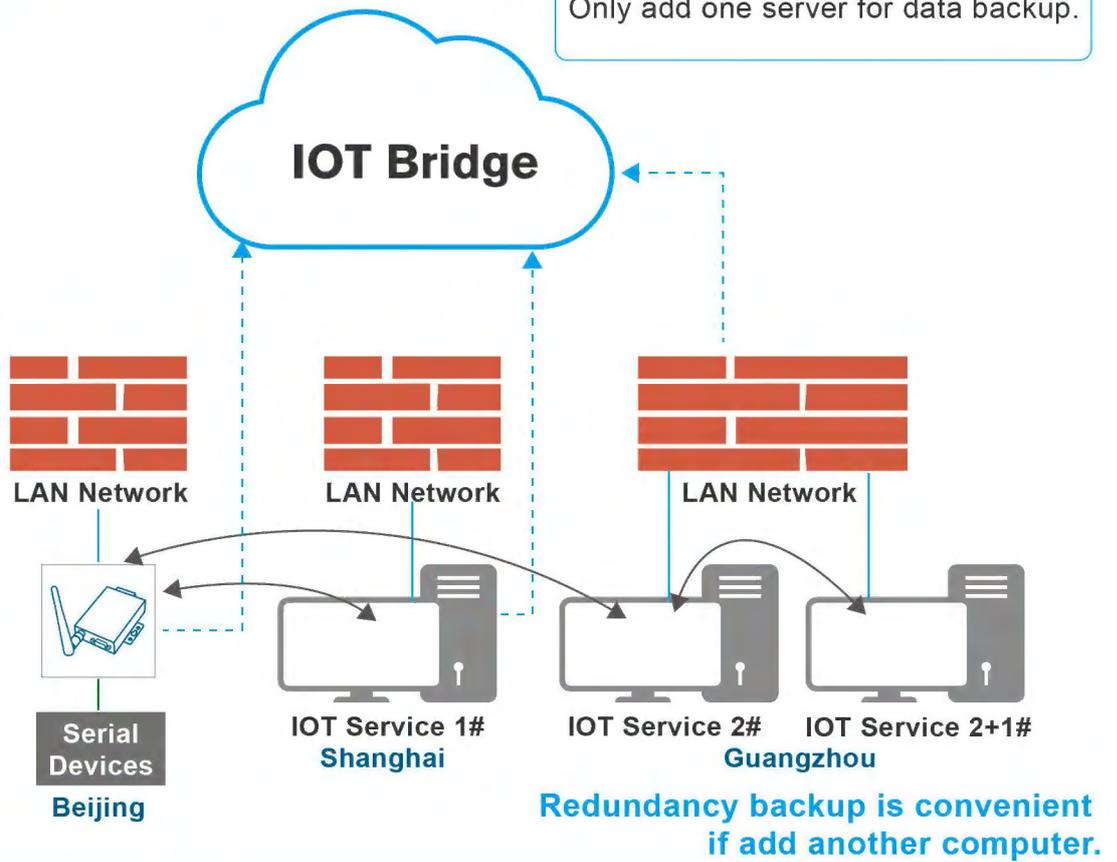
### Distributed Server Structure

In distributed server structure, it is able to setup multiple IOT Service distributed in different places. No need to consider the capacity of single server and bandwidth limitation.



No need to consider the capacity of single server and bandwidth limitation.

## 6. Advantage Data Redundancy Backup

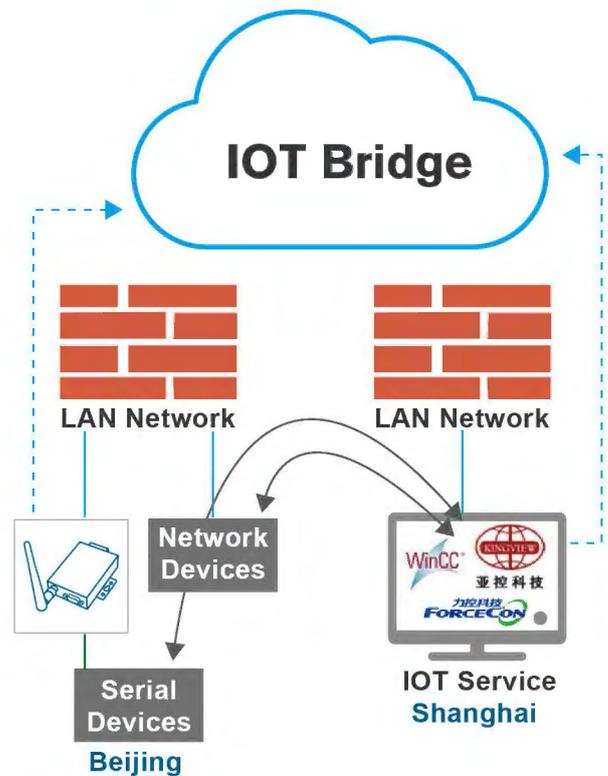


## 7. Advantage Support a variety of configuration software

IOT Service supports common third-party configuration:

- Kingview
- Forcecon
- MCGS
- WinCC

Configuration software can connect with remote devices by virtual serial port, TCP or Modbus TCP.

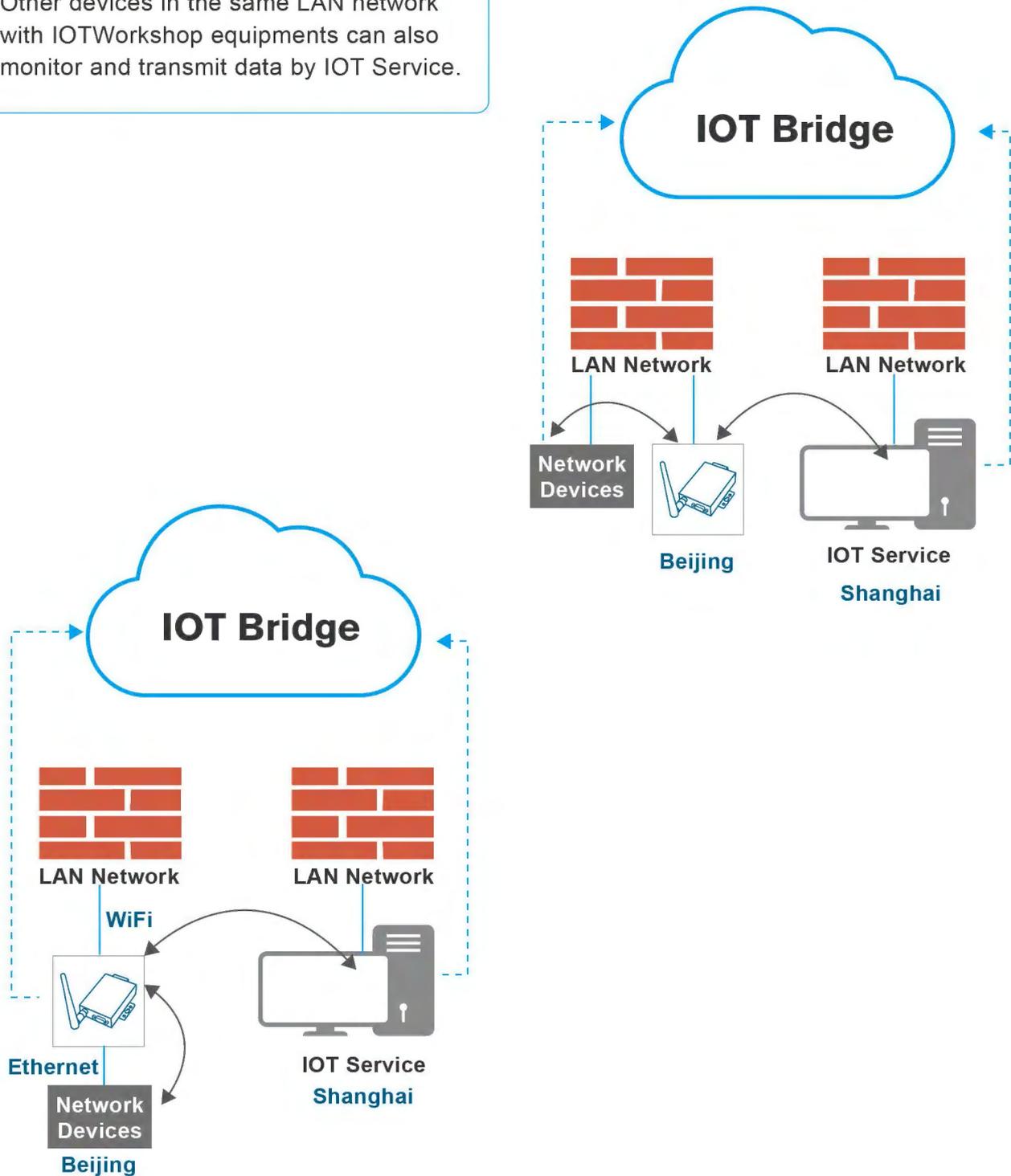




## 8. Advantage

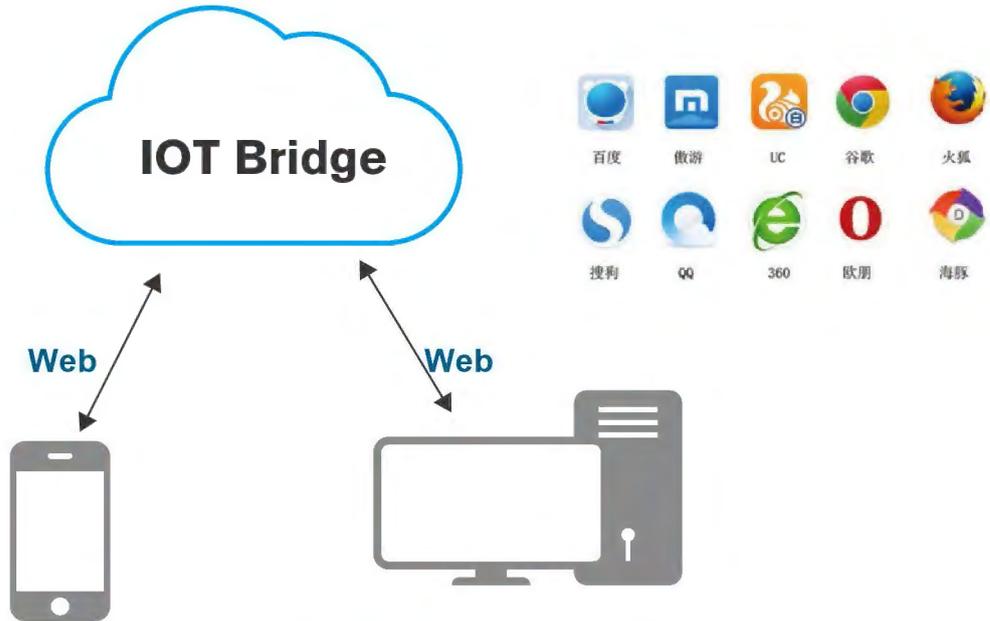
### Devices in LAN network can connect to the Internet

Other devices in the same LAN network with IOTWorkshop equipments can also monitor and transmit data by IOT Service.



# 9. Advantage Real-time Map

Distribution map function can zoom in and out rate of map to search the devices in some fields dynamically. In domestic, Baidu Map statistics will be used. Otherwise, it is Google.



Device Distribution Map



Details

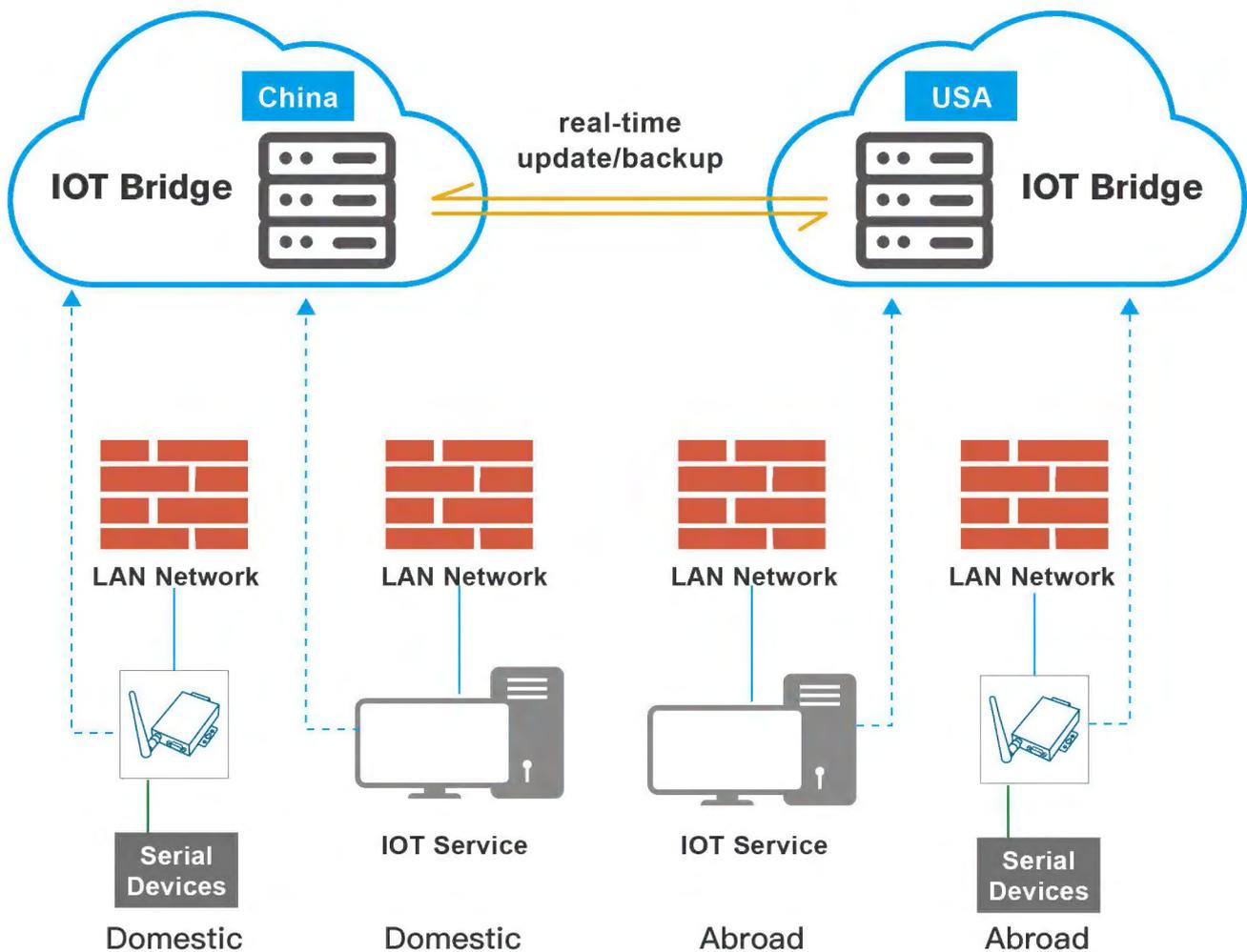


# 10. Advantage

## IOT Bridge Dual-Server Sturcture

Devices in the same LAN network with IOTWorkshop devices can monitor and transmit data by IOTService.

### Dual-server Redundancy Backup+Partition Rapid Processing



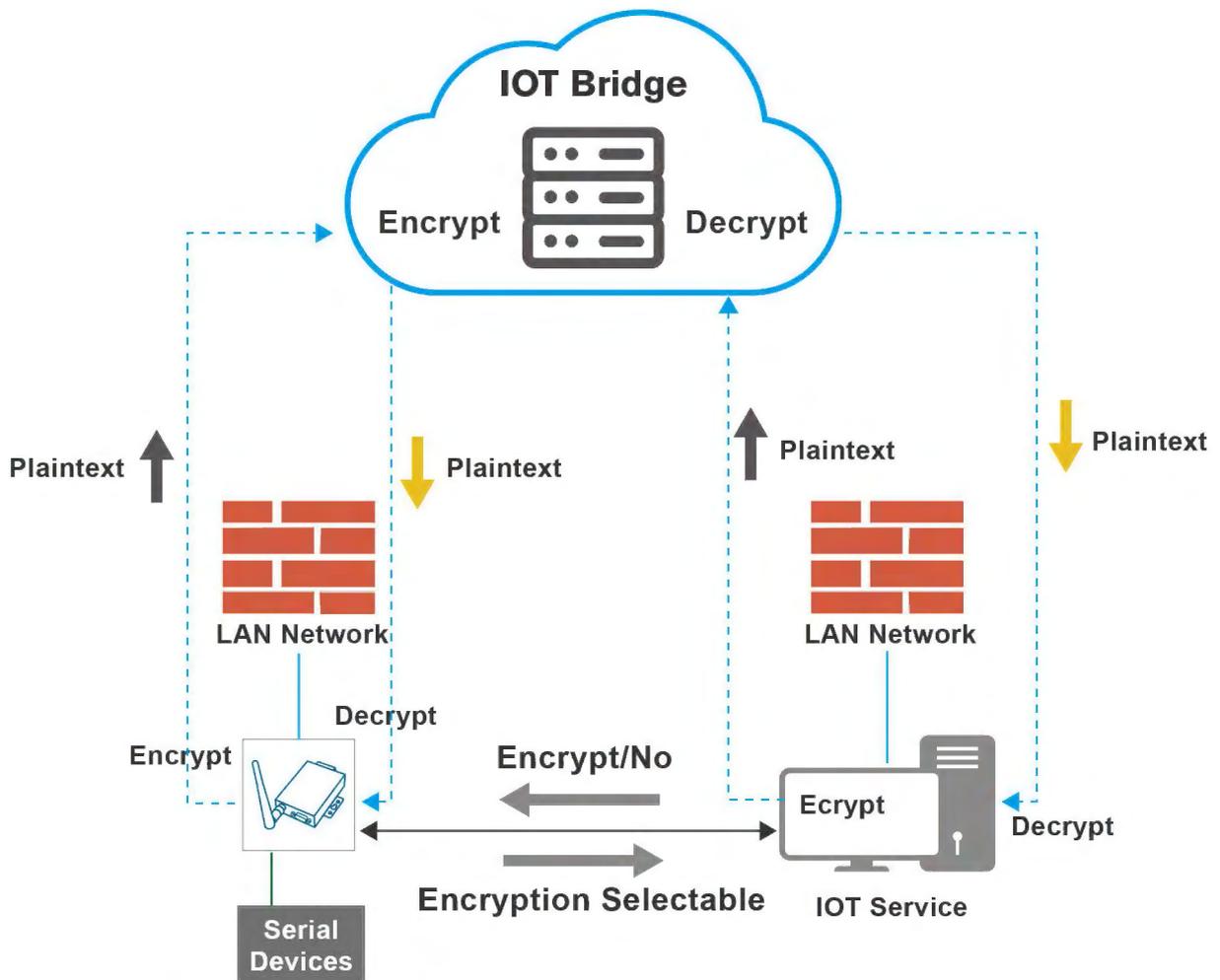
Chinese mainland employs China server while other places use USA server.

# 11 Advantage

## Safe Encrypted Transmission Data

P2P login channel from IOTWorkshop and IOTBridge adopt encrypted transmission.

Data transmission between IOTWorkshop network devices and third-party softwares executing in IOTService can adopt encrypted way or not.

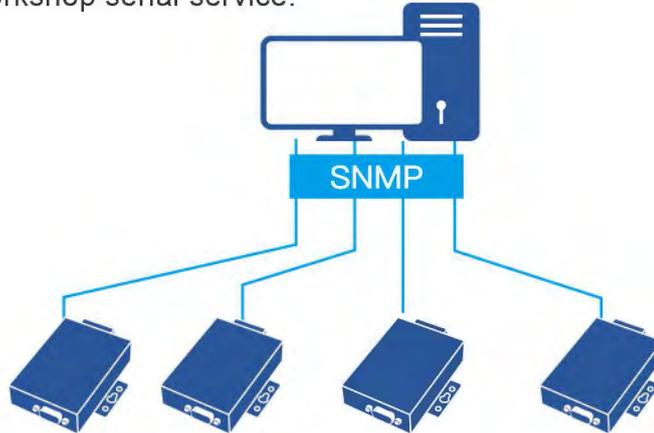




# Feature

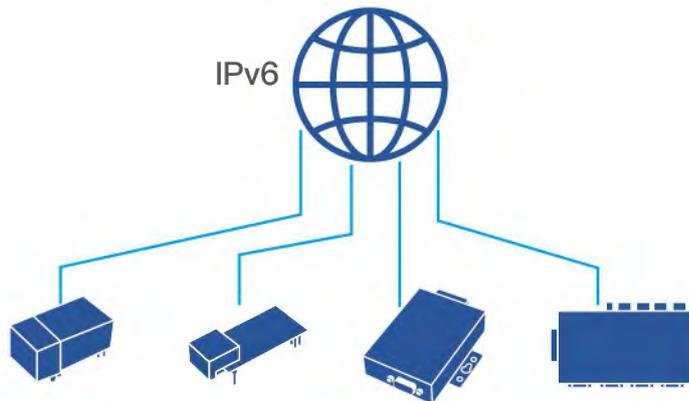
## SNMP

Simple network management protocol SNMP, user can manage IOTWorkshop products by this protocol. And by loading MIB library, it is able to monitor if there is any managed situation which connect to IOTWorkshop serial service.



## IPv6

It can substitute new Internet protocol, which is used to solve limited resource of network address and to improve the security of network communication.



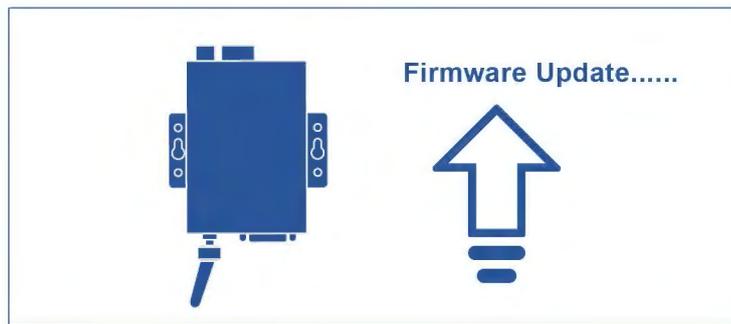
## Open SDK

Products like embedded industrial computer has packaged SDK interface for users to do secondary development to achieve data collection, data analysis, protocol conversion, logical processing, data uploading ect.



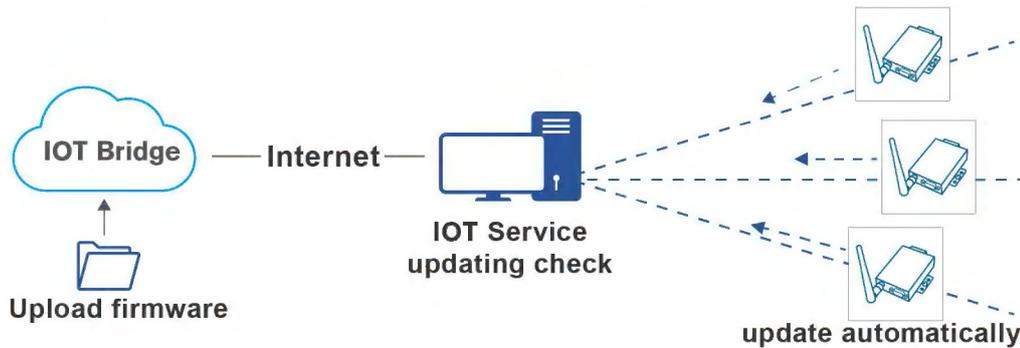
## Firmware Update

It is no need to update to every device on the spot. By IOTManager or Web to update the device with in the same LAN network.



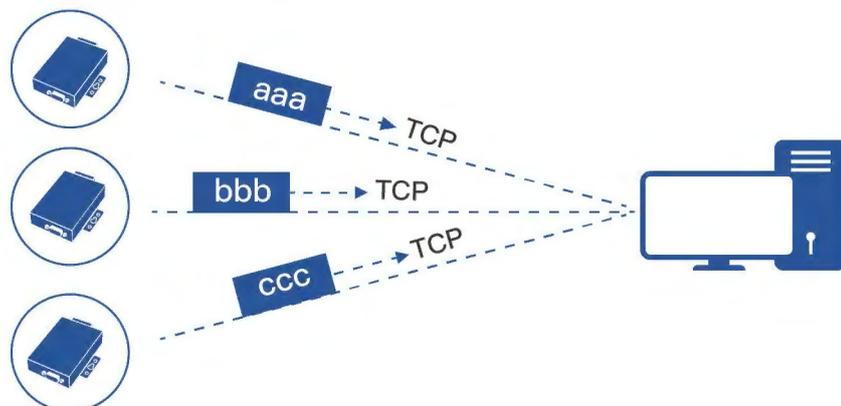
## Firmware Update Remotely

By uploading firmware on the Internet, industrial products can be updated automatically.



## Customized Registration Mechanism

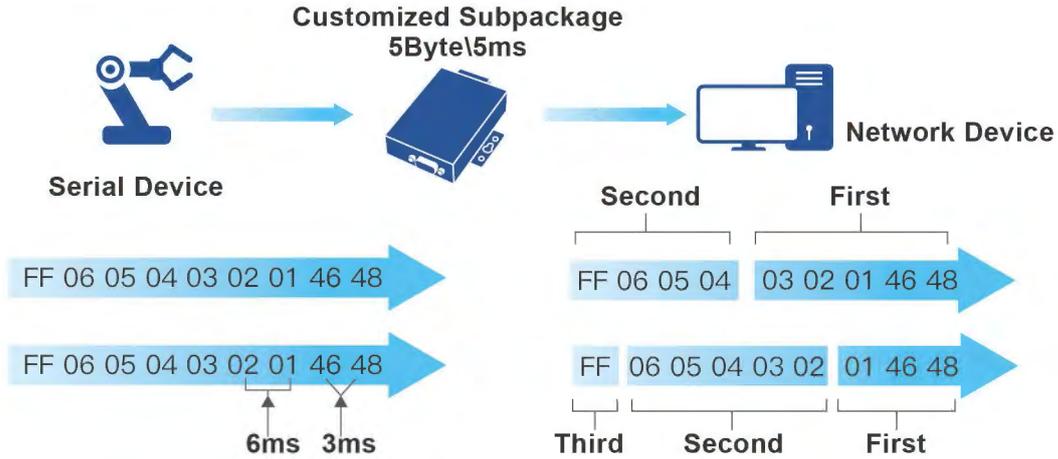
Afte build TCP connection between device and server, device will automatically sed a content-customized package which can be used as unique ID. Server can identify this package and store the follow-up data into the same database, User can customize the content or sending method of registered package.





## Customized Subpackage Function

User can customize the subpackage rules of header and tail, length and time ect.



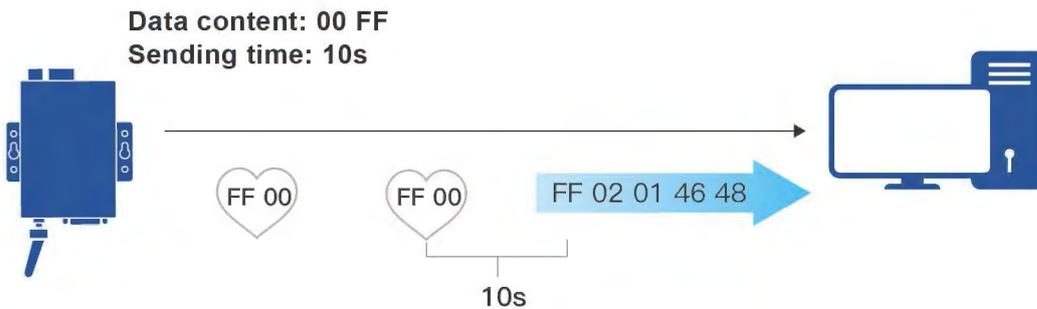
## Customized Webpage

Product has build-in server, user can modify parameter, update firmware, free edit page, exchange logo and develop web control by Web Socket.



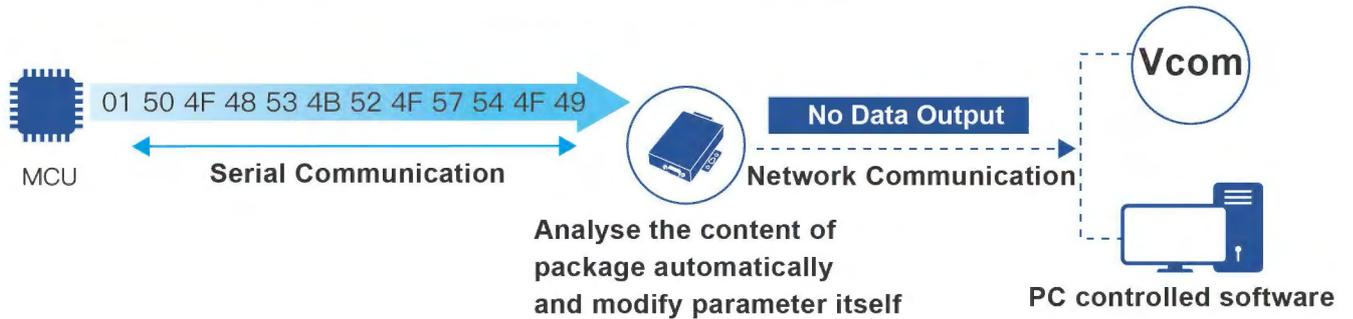
## Customized Data Heartbeat

User can customize the content and sending time interval of a heartbeat package .After sending package and reaching the time interval, device will send heartbeat package automatically.It can be used to maintain the TCP link between devices and server, or to do some other application by customized heartbeat package.



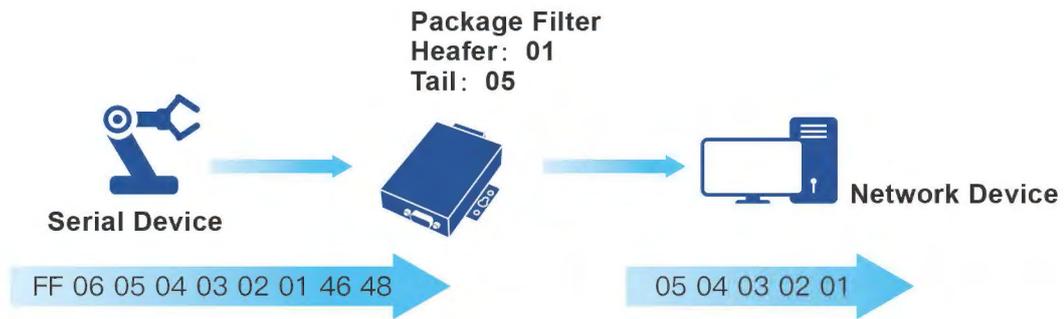
## Quick Serial Command Configuration

Serial devices send a string of package which is based on the IOTWorkshop rules to IOTWorkshop device. It can quickly configure all the parameters at once.



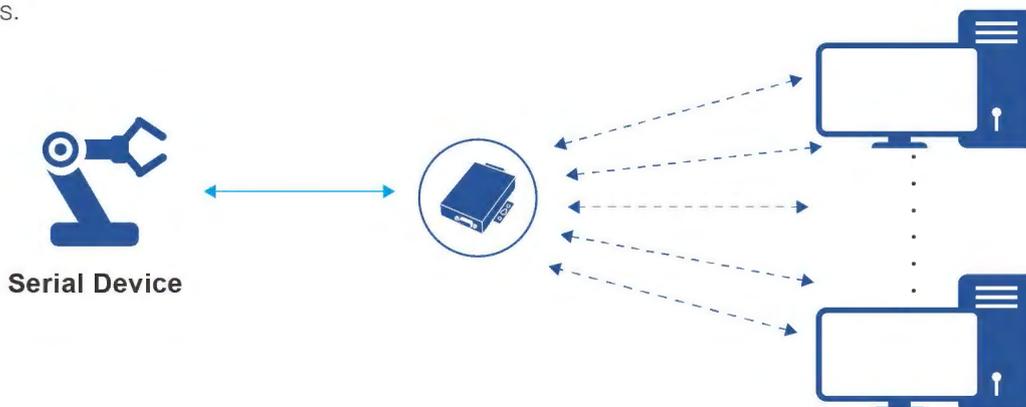
## Package Filter

User can configure the 'lable' of package. In a sting of data, the valid data only comply with the 'lable' rule of header and tail of the package. When the data is valid, and then it can be transmitted. Besides, other parts will be abandoned. As a result, device achieve data filter funtion.



## Five Sockets

Product support 5 network link and it can be one of following modes(TCP Server,TCP Client, UDP Server, UDP Client). Product can be used to multiple server backup for data transmission and remote exception diagnosis.





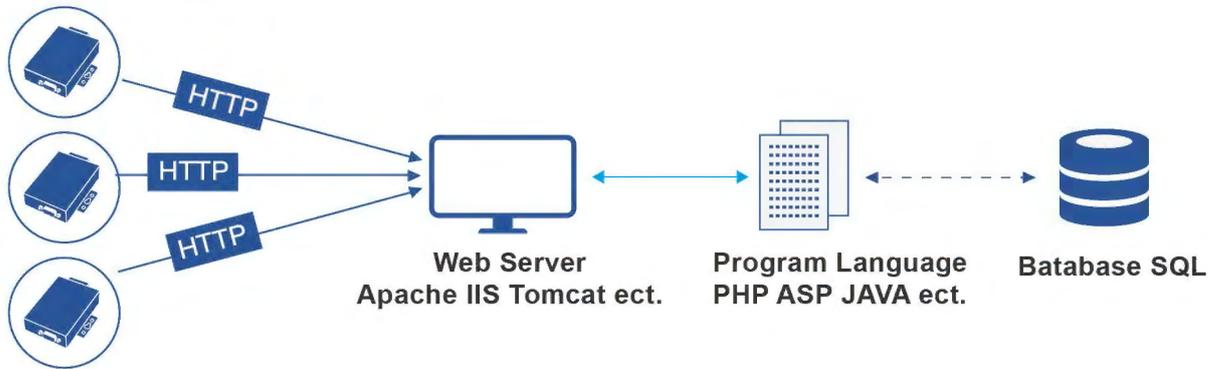
## Embedded Web Server

Support user to use HTTP+Json to control serial device and show serial real-time data by web directly.



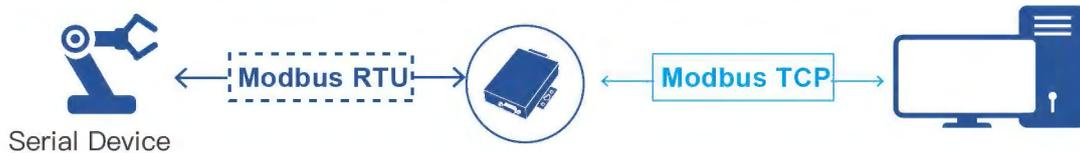
## Http Client

It is no need to do TCP Server development to received serial packages because device will directly send to web server by HTTP protocol. By PHP, ASP, it can achieve data storage, which is useful to B/S structure.



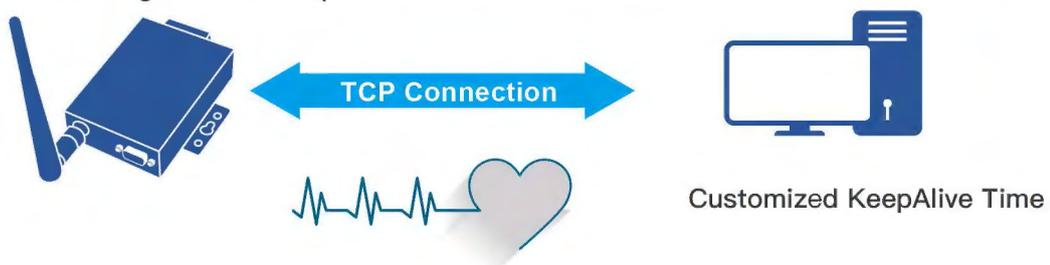
## Modbus TCP Protocol

It supports mutual transformation between Modbus RTU and Modbus TCP, which is suitable for PLC with Modbus RTU protocol connected with configuration software.



## KeepAlive

TCP link is default and heartbeat package from bottom layer can maintain stability of TCP connection. As a result, it can effectively avoid invalid link caused by abnormal disconnection. User can modify the sending time of KeepAlive.



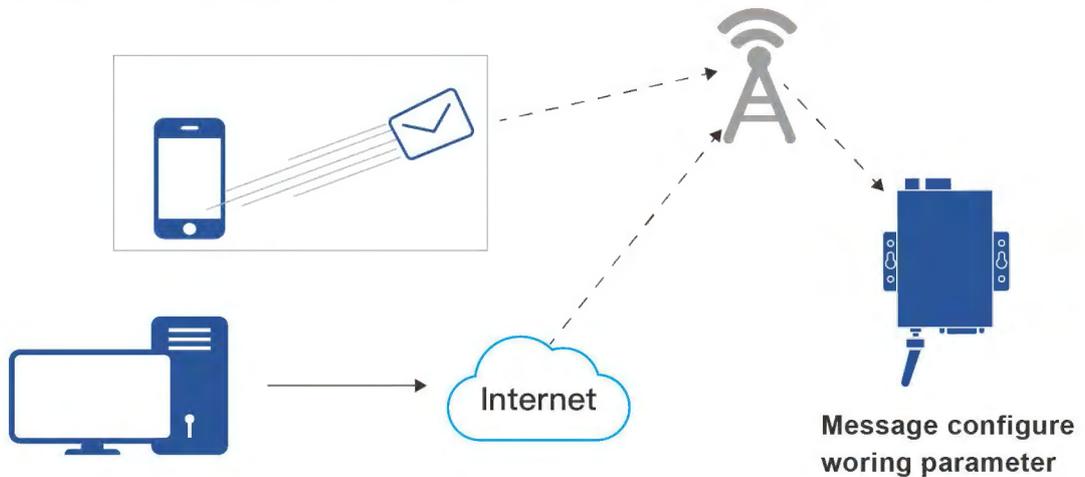
## Parameter Import/Export

IOTManager can modify configuration parameter of device in batch after read its configuration parameter.

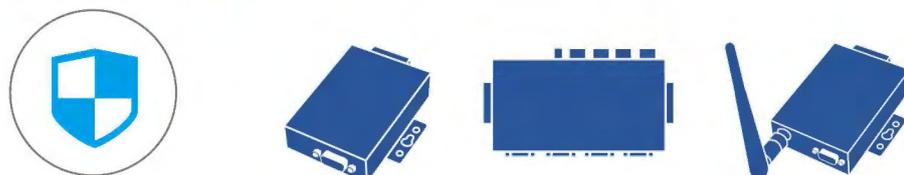


## Message Configure Paramter

Users can send message to device to set parameter by M2M message platform or phone number.



## Hardware Protection



Test Program	ESD Static Discharge		EFT Electrical Fast Transient Bursts		
	Contact Discharge	Air Discharge	Anti-surge (Common Mode) (8/20uS)	Anti-surge (Differential Mode) (8/20uS)	Pulse Group
RS232	±8KV	±15KV	±4KV		
RS485	±8KV	±15KV	±4KV	±2KV	1.5KV
RS422	±8KV	±15KV	±4KV	±2KV	1.5KV
RJ45 Interface	±8KV	±15KV	±4KV	±2KV	1.5KV
Power Interface	±8KV	±15KV			



# Application



**3D Printer**



**Medical Instruments**



**Cold Chain Cold Storage**



**Wireless Data Collection**



**Teching Instruments**



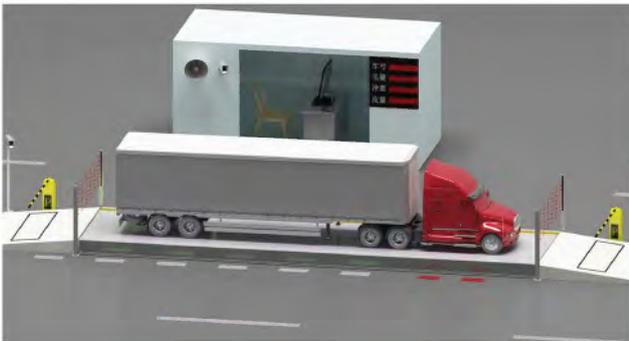
**Smart Control and  
Smart Home**



**Handheld Device**



**Smart Wearing Equipment**



**Industrial Weighing**



**Smart Parking**



**Smart Transportation**



**Smart Charging Station**



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Service: [service@iotworkshop.com](mailto:service@iotworkshop.com)  
Business: [business@iotworkshop.com](mailto:business@iotworkshop.com)

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